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# IH: Body Parts

## FRAMES

### Sub Documents

- [1957-1966 XL, XLH / 1958-1969 XLC, XLCH Sportster \(Short\) Frame Pics](#)
- [1967-1969 XL, XLH Sportster Frame Pics](#)
- [1970-1972 XLH, XLCH Sportster Frame Pics](#)
- [1973-1976 XLH, XLCH Sportster Frame Pics](#)
- [1977-1978 XLH, XLCH Sportster Frame Pics](#)
- [1977 XLCR Sportster Frame Pics](#)
- [1979 XL, XLCH Sportster Frame Pics](#)
- [1980-1981 XL, XLS Sportster Frame Pics](#)
- [1982 XL, XLS Sportster Frame Pics](#)
- [1983-E1984 XL, XLS, XLX Sportster Frame Pics](#)
- [L1984-1985 XL, XLS, XLX Sportster Frame Pics](#)
- [Ironhead Frame Identification](#)
- [Pre-77 Frame mod for oil pump removal](#)

[Click Here](#) to reference motor mounts in the Ironhead section of the Sportsterpedia.

- From 1957-1969, the VIN is not stamped on the frame. The numbers stamped on the engine are the only useable VIN numbers.
- From 1970 to present, the frame is stamped with VIN numbers and the engine numbers do not apply to VIN.
- See Also: [History and Charts of Sportster VIN Changes](#)
- Anti-theft numbers are also printed on some pre-70 frames. <sup>1)</sup>
- More from the XLFORUM starting in post #216 on [Frame ID](#)
- Also refer to the technical section of the Harley K Model site <http://www.harleykmodel.com/technical/index.html>. Scroll down to frames and download the PDF. <sup>2)</sup>

Frame (complete)	Part #	Notes
1952-1955 K Models	47014-52B	Replaced 47014-52A in 1957 parts book. <sup>3) 4) 5)</sup>
1956 KH 1957-1964 XL/XLH	47014-56 <sup>6) 7) 8)</sup>	1966 XLH frame (47014-56A) sold as a replacement. <sup>9)</sup>
1958 XLC 1958-1965 XLCH	47014-58 <sup>10) 11)</sup>	

1965 XLH	47014-65 <sup>12)</sup>	1966 XLH frame (47014-56A) sold as a replacement. <sup>13)</sup>
1966 XLH	47014-56A <sup>14)</sup>	
1966-1967 XLCH	47014-66 <sup>15) 16)</sup>	1968 XLCH frame (47014-66A) sold as replacement. <sup>17)</sup>
1968-1969 XLCH	47014-66A <sup>18) 19)</sup>	

1967-1969 XLH	47014-67 <sup>20) 21)</sup>	1970 XLH frame (47014-67B) sold as a replacement. <sup>22)</sup> 1972 XLH frame (47014-67C) sold as a replacement. <sup>23)</sup> 1972 XLCH frame (47014-70B) sold as a replacement. <sup>24)</sup> *E1973 XLH/XLCH frame (47014-73) replaced 47014-70B. <sup>25)</sup>	*Frame Adapter Kit (47385-75) adapts frame (47014-73) to 67-72 XLH, 70-72 XLCH models. Includes 2 brackets bolts, washers and locknuts. <sup>26) 27)</sup>
1970-1971 XLH 70 may have been a -67A frame (see parts catalog issues below)	47014-67B <sup>28)</sup>	1972 XLH frame (47014-67C) sold as a replacement. <sup>29)</sup> 1972 XLCH frame (47014-70B) sold as a replacement. <sup>30)</sup> *E1973 XLH/XLCH frame (47014-73) sold as replacement. <sup>31)</sup>	
1970 XLCH	47014-70 <sup>32)</sup>	1971 XLCH frame (47014-70A) sold as a replacement. <sup>33)</sup> 1972 XLCH frame (47014-70B) sold as a replacement. <sup>34)</sup> *E1973 XLH/XLCH frame (47014-73) replaced 47014-70B. <sup>35)</sup>	
1971 XLCH	47014-70A <sup>36)</sup>	1972 XLCH frame (47014-70B) sold as a replacement. <sup>37)</sup> *E1973 XLH/XLCH (47014-73) replaced frame 47014-70B. <sup>38)</sup>	
1972 XLH	47014-67C <sup>39)</sup>	1972 XLCH frame (47014-70B) sold as a replacement. <sup>40)</sup> *E1973 XLH/XLCH frame (47014-73) replaced 47014-70B. <sup>41)</sup>	
1972 XLCH	47014-70B <sup>42)</sup>	*E1973 XLH/XLCH frame (47014-73) sold as replacement. <sup>43)</sup>	

E1973 XLH/XLCH 1974-1976 XLH/XLCH	47014-73 <sup>44)</sup>		
L1973 XLH/XLCH	47006-73 <sup>45)</sup>	E1973 XLH/XLCH frame (47014-73) sold for replacement. <sup>46)</sup>	Welded frame brace (47087-74) sold for 73-78 XLH/XLCH
1977 XLH/XLCH	47012-76 <sup>47)</sup>	1978 XLH/XLCH frame (47012-78) sold for replacement. <sup>48)</sup>	
1977-1978 XLH/XLCH (with steering head cups)	47012-78 <sup>49)</sup>		
1977 XLCR	47003-77 <sup>50)</sup>		
1978 XLCR	47001-78 <sup>51)</sup>		
1979 XL/XLCH/XLS	47265-79 <sup>52)</sup> <sup>53)</sup>		
1980-81 XL/XLS	47265-80 <sup>54)</sup>		
1982 XL/XLS	47265-81 <sup>55)</sup>	Replacement frame (47265-81A) sold in 1983. <sup>56)</sup>	
1983-E1984 XL/XLS/XLX	47292-83 <sup>57)</sup>		
L1984-1985 XL/XLS/XLX	47150-84 <sup>58)</sup>		

### Issues noted in parts catalogs

- -67 catalog only shows a picture of a K Model frame.
- -70 catalog does not show the part number for the 70 H frame.
  - 1967-1969 XLH has a -67 part# where 71 XLH has a -67B part#. So 1970 XLH frame may have been a -67A part#.

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<https://www.xlforum.net/forum/sportster-motorcycle-forum/sportster-motorcycle-era-specific-and-model-specific/ironhead-sportster-motorcycle-talk-1957-1985/190622-numbers-on-pre-vin-frame?threadid=2032196>

3) 6)

1952-1957 Spare Parts Catalog for all Sportster and K Models pg 38

4) 7) 10)

1952-1959 Spare Parts Catalog for All Sportster and K Models pg 44

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1963 HD Parts Catalog for 53-63 Sportsters and K Models pg 50

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1966 Sportster Parts Catalog Supplement

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1955-1965 K model, Sportster Parts Catalog, pg 50

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1978 Sportster Parts Catalog -78A pg 111

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1978 Sportster Parts Catalog -78B pg 111

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HD Parts Catalog #99451-78B for '54-'78 Sportsters pg 111

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1977 XLCR 1000 Parts Catalog pg 51

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1978 XLCR Parts Supplement

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1979 HD Sportster Parts Catalog pg 53

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1979-1985 HD Sportster Parts Catalog pg 87

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1979-1982 HD Sportster Parts Catalog pg 81

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1979-1983 Sportster Parts Catalog pg 79

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