

# Parts & Accessories Bulletin

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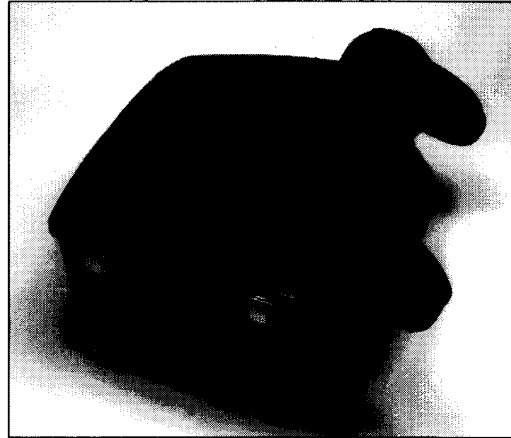


PAB #522

## KING TOUR-PAKS® and PASSENGER BACKRESTS for FLHR and FLHT MODELS



FLHR Tour-Pak and Passenger Backrest



FLHT Tour-Pak and Passenger Backrest

This P&A Bulletin is an update of PAB #514B. King Tour-Paks and Passenger Backrests are available from Harley-Davidson for installation on 1994-1995 FLHR models and 1995 FLHT models. All of these parts are sold separately.

These Tour-Paks are painted to match the single-tone base color of the original-equipment motorcycle--vivid black, aqua pearl, or burgundy pearl for FLHR models; vivid black for FLHT models. The FLHR Tour-Paks do not have pinstripes; the FLHT Tour-Paks can be ordered either with or without red and bright orange pinstripes. Tour-Paks include the reinforcement plate, luggage box mat, map pouch, side lights, and side light wiring harness (which is installed below the reinforcement plate). A separately purchased adapter wiring harness must be installed on FLHR models to allow electrical connection from the motorcycle main wiring harness to the Tour-Pak wiring harness; all 1995 FLHT models already have the open 3-position electrical connector on the main wiring harness which connects directly to the Tour-Pak wiring harness. For both FLHR and FLHT models, a Tour-Pak lock must be purchased separately. Holes are drilled for mounting of the Tour-Pak lock and the passenger backrest. No holes are drilled for mounting of a radio antenna.

When installing a Tour-Pak on FLHR models, the original-equipment rear frame/license plate bracket assembly (part no. 47440-92) must be replaced with a standard FLT luggage rack. In order for the luggage rack to fit properly, both the original-equipment threaded female spacers (part no. 67631-94; installed between the rear fender and the frame member on the top mounting bolts of the right and left rear shock absorbers) and the original-equipment threaded male T-spacers (part no. 67622-94; installed on the top mounting bolts of the right and left rear shock absorbers at the inboard side of the rear fender) must be removed and discarded. The front support arms of the luggage rack will take up the space previously occupied by the threaded female spacers. In place of each discarded threaded male T-spacer, a flat washer (part no. 6127) will need to be installed over each shock absorber top mounting bolt (washer must be positioned against inboard side of rear fender). In addition, the FLHR original-equipment passenger seat rear mounting bracket must be replaced with a new bracket that is designed to be secured to the front, upper threaded hole of the standard luggage rack. 1995 FLHT models already come equipped with the standard FLT luggage rack, which will accept the King Tour-Pak.

The passenger backrest for FLHR models is custom-styled with the Road King "V logo" stitched into the rear panel of the backrest. The passenger backrest for FLHT models is the standard pillow-look backrest used as original equipment on FLHTC/U and FLTCU models. All mounting hardware, except for the backrest backing and cushion plates, is included with the backrest.

Order the appropriate color of Tour-Pak listed on the reverse side of this page, then order all of the remaining parts for your particular model vehicle (also listed on the reverse side of this page); all the specified components are required for a complete and proper installation. Refer to the appropriate Service Manual for fastener torque values and other installation information.



FILE IN ACCESSORY GUIDE FOR FUTURE REFERENCE

Part Number	Part Description	QTY Reqd for FLHR Models	QTY Reqd for FLHT Models
<b>KING TOUR-PAK</b>			
53152-95VD	FLHT Tour-Pak, VIVID BLACK with red & bright orange pinstripes	*	
53271-94DH	FLHR and FLHT Tour-Pak, VIVID BLACK without pinstripes		
53271-94MC	FLHR Tour-Pak, AQUA PEARL without pinstripes		*
53271-95DF	FLHR Tour-Pak, BURGUNDY PEARL without pinstripes		*
<b>TOUR-PAK MOUNTING COMPONENTS</b>			
4702	Bolt	4	4
7124	Lockwasher	4	4
<b>TOUR-PAK SIDE LIGHT WIRING</b>			
70641-94	Wiring Harness, side light adapter		*
<b>TOUR-PAK LOCK COMPONENTS</b>			
7128	Lockwasher		
7586	Nut		
53584-92	Lock (with 2 keys)		
53617-85	Guide		
84850-92	Nut		
90686-92	Cam Hook		
<b>LUGGAGE RACK COMPONENTS</b>			
6127	Washer	2	*
53411-92A	Luggage Rack		*
59988-72	Reflector, rear (red)		*
<b>PASSENGER SEAT MOUNTING</b>			
51653-94	Bracket, passenger seat rear mounting		*
<b>PASSENGER BACKREST COMPONENTS</b>			
52201-86B	FLHT Passenger Backrest (with mounting hardware)	*	
52274-94	FLHR Passenger Backrest (with mounting hardware)		*
53515-86	Backing Plate, passenger backrest		
53517-86	Cushion Plate, passenger backrest backing		

\* = not required or not applicable