No. 328

CYLINDER REBORING AND PISTON FITTING INFORMATION

Supersedes Shop Dope Sheet No. 253
(Note: Dimensions given are standard size.)

Standard bore dimension of cylinder.

- 45" (1935 and later) 2.745"
- 74" (1935 and 1936, and all 80") 3.422"
- 74" Side Valve (1937 to 1948) 3.3125"
- 61" Overhead Valve (1936 and later) 3.3125"
- 74" Overhead Valve (1941 and later) 3.4375"
- 125 c.c. Model (1948 and later) 2.0625"
- Model K 2.745"

All Models except 125 c.c. Model — piston should be fitted .001" to .002" clearance in cylinder, checking fit at bottom of skirt, front to rear.

125 c.c. Model — piston should be fitted .003" to .004" clearance in cylinder, checking fit at bottom of skirt, front to rear.

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