

SERVICE

SHOP DOPE

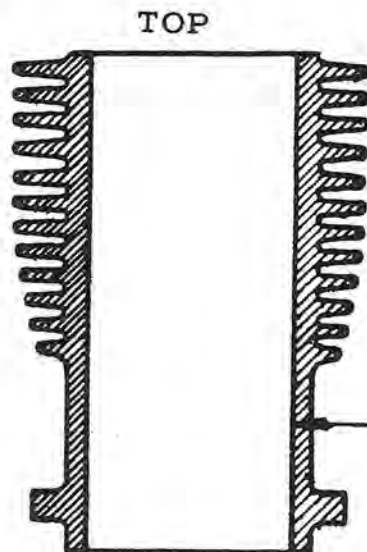
No. 328

June 4, 1952

CYLINDER REBORING AND PISTON FITTING INFORMATION

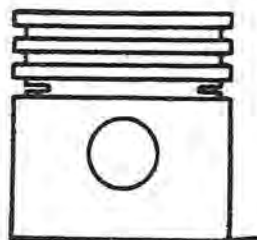
Supersedes Shop Dope Sheet No. 253

(Note: Dimensions given are standard size.)



Standard bore
dimension of
cylinder.

45" (1935 and later)	2.745"
74" (1935 and 1936, and all 80")	3.422"
74" Side Valve (1937 to 1948)	3.3125"
61" Overhead Valve (1936 and later)	3.3125"
74" Overhead Valve (1941 and later)	3.4375"
125 c.c. Model (1948 and later)	2.0625"
Model K	2.745"



All Models except 125 c.c. Model —
piston should be fitted .001" to
.002" clearance in cylinder, check-
ing fit at bottom of skirt, front
to rear.

125 c.c. Model — piston should be fit-
ted .003" to .004" clearance in cylin-
der, checking fit at bottom of skirt,
front to rear.