

AMF HARLEY-DAVIDSON SERVICE BULLETIN

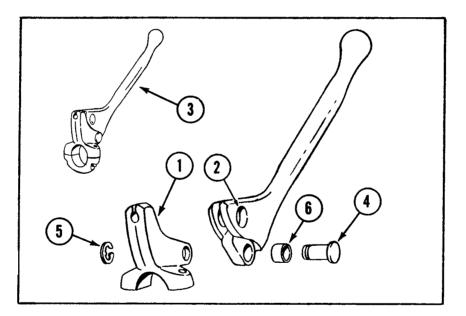
No. 507

BRAKE AND CLUTCH CONTROL HANDLEVER CHANGES

A quantity of early 1965 motorcycles are equipped with clutch or brake control handlevers having a 15/32 dia. pivot pin and the same size holes in the handlever and bracket. For late 1965 production, these parts were changed to utilize a smaller 13/32 dia. pivot pin with corresponding size holes in handlever and bracket. The only exception is the Sportster clutch side handlever which will be changed at a later date.

When a control lever bracket (see illustration, Item 1) with large 15/32 diameter pin hole or large diameter pivot pin (Item 2) and mating snap ring (Item 5) require replacement, order handlever bracket conversion kit under following part numbers:

- 45042-65 Bracket Kit for Electra-Glide and Pacer-Scat Brake or Clutch Handlevers or Sportster Brake Handlever.
- 38610-65 Bracket Kit for Sportster Clutch Handlever.



Above kits contain the latest bracket (Item 1) having a smaller 13/32 dia. hole as used with latest handlevers. A bushing (Item 6) is included, which fits into larger hole in your old lever (Item 2) to accomodate a smaller pivot pin (Item 4) and retaining ring (Item 5), also included in kits.

When a control lever (Item 2) with large pivot pin hole requires replacement, order entire handlever and bracket assembly (Item 3) under following part numbers:

- 45002-65 Handlever Assembly for Electra-Glide, Sportster and Pacer-Scat Brake or Electra-Glide and Pacer-Scat Clutch Handlever.
- 38604-65 Handlever Assembly for Sportster Clutch Handlever.
- Note: Handlever parts as listed in your 1965 parts catalogs are late type parts for the SMALL diameter handlever pivot.

HARLEY-DAVIDSON MOTOR CO.