

No. 618A

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Replaces No. 618

**KICK STARTER GEAR / SPORTSTER**

Kick starter clutch gear assembly, part No. 33432-57, with bronze bushing should be used exclusively for replacement instead of gear, part No. 33432-57A, which has a bronze plated steel bushing.

Steel bushings were used in production during the 1971 model season and are easily recognized by steel color on the outside surface.

The recommended gear, part No. 33432-57 is listed in your 1972 Sportster parts catalog supplement. Also listed is the replacement bronze bushing for this gear, part No. 33442-57. However if this bushing is used to replace a steel bushing, it must be reamed or machined to 1.361 I.D. after pressing into gear. The amount of material to be removed from the inside diameter is approximately .020 in. Do not hone this material out because grinding particles will imbed into bronze bushing material and wear out the clutch sprocket spacer.

HARLEY-DAVIDSON MOTOR CO., INC.