AMF HARLEY-DAVIDSON SERVICE BULLETIN

No. M-751

SAFETY DEFECT CODE 041

June 29, 1979

REAR BRAKE PEDAL STOP BOLT JAMNUT / 1979 XLH, XLS

A quantity of 635 XLH and XLS 1979 motorcycles were produced and shipped between March 30, 1979 and April 19, 1979 with a possible defect in the assembly of the brake pedal stop bolt jam-Jamnuts of affected motorcycles may not have been securely tightened at the time of factory assembly. condition could allow the bolt unscrew from the pedal shaft arm and allow the bolt head to contact the lower inside edge of the sprocket cover, possibly locking the rear brake in the applied position or prevent the rear brake pedal from being applied.

In compliance with the National Motor Vehicle Safety Act, this has been declared a safety defect by Harley-Davidson Motor Co., Inc.

Mailgram ML-119 was sent to all dealers of record on April 27, 1979 advising of the problem and stated that motorcycles not affected must operated or sold until corrected.

The motorcycles as identified by the following VIN's must be inspected and corrected as necessary before sale or use.

| 3A | 53871 | | | |
|------------|-------|----|------------|-------|
| 3A | 57901 | to | 3A | 57928 |
| 3A | 58103 | to | 3 A | 58144 |
| 4E | 58285 | to | 4E | 58292 |
| 3A | 58406 | to | 3A | 58413 |
| 3A | 58528 | to | 3A | 58540 |
| 3A | 58541 | to | 3A | 58621 |
| 3A | 58664 | | | |
| 4E | 58665 | to | 4E | 58666 |
| 3A | 58667 | to | 3A | 58707 |
| 3A | 58746 | to | 3A | 58789 |
| 3A | 58905 | to | 3A | 58937 |
| 3A | 59068 | to | ЗА | 59087 |
| 3A | 59155 | to | 3A | 59204 |
| 3A | 59339 | to | 3A | 59378 |
| 3A | 59412 | to | 3A | 59429 |
| 3 A | 59530 | to | 3A | 59560 |
| | | | | |

3A 59663 to 3A 59670 3A 59856 to 3A 59870 3A 59987 to 3A 59046 3A 60083 to 3A 60103 3A 60379 to 3A 60410 3A 60623 to 3A 60661 3A 60913 to 3A 60935

All registered owners of record are being notified of this recall campaign and are being instructed to bring their motorcycles to you for service. A copy of the owner letter is enclosed for your information. Each letter registered owner will include Dealer Service Card 041 which must be completed, dated and signed by both the customer and the dealer, to verify that service has been satisfactorily completed.

A list of registered owners and a list of unregistered vehicles involved in this campaign, which have been delivered to your dealership, are included with this bulletin. It is your responsibility to perform the required service on all affected vehicles, including those which may not show on the lists. We are enclosing sufficient blank Dealer Service Cards for those vehicles.

IMPORTANT

Because only registered owners, as shown on the enclosed list, will receive notification from us, we request that you contact any owners of vehicles listed as unregistered and arrange to have them come in for service as soon as possible.

When servicing each motorcycle, make sure you fill out the Dealer Service Card completely including Code 041, vehicle identification code (VIN), your dealer account number, and mark repair box only for each motorcycle serviced. Upon receipt of each properly completed service card, your account will be credited 0.2 hours for each motorcycle serviced to cover costs for labor and processing.

INSTRUCTIONS

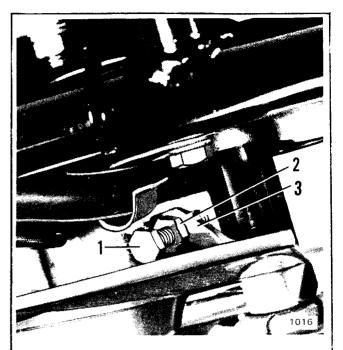
The brake pedal stop bolt is located underneath the right side of the engine just below the rear brake pedal as shown in the illustration.

Check jamnut (2) for tightness and check brake linkage for proper adjustment as follows:

Work rear brake pedal by hand to determine free play (movement before plunger contacts piston in master cylinder). Free play, of plunger should be approximately 1/16 inch to be sure rear brake cylinder hydraulic pressure is relieved when brake pedal is released.

To adjust free play, loosen jamnut (2) and turn stop bolt (1) inward (clockwise) to decrease free play, or outward (counterclockwise) to increase free play. When 1/16 free play is obtained, tighten jamnut (2) against shaft lever (3) while holding stop bolt (1) in position. Recheck free play.

HARLEY-DAVIDSON MOTOR CO., INC.



REAR BRAKE PEDAL ADJUSTMENT (Behind Sprocket Cover Below Engine)

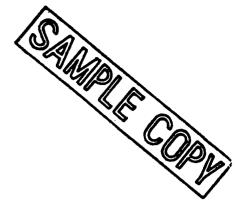
- 1. Stop Bolt
- 2. Jamnut
- 3. Pedal Shaft Lever

| ROUTING: | SERVICE | SALES | PARTS | CHIEF | MECHANIC | MECHANIC | MECHANIC | MECHANIC | RETURN |
|----------|---------|-------------|---------|----------|----------|----------|----------|----------|----------|
| 1 | MANAGER | MANAGER | MANAGER | MECHANIC | NO. 1 | NO. 2 | NO. 3 | NO. 4 | THIS TO: |
| INITIAL | | , , , , , , | | | | | | | |
| HERE | | | | | | | | | ! i |



HARLEY-DAVIDSON MOTOR CO., INC. 3700 W. Juneau Ave., P.O. Box 653, Milwaukee, WI 53201 • 414/342-4680 Subsidiary of AMF INCORPORATED

June 29, 1979



Dear Harley-Davidson Owner:

This notice is sent to you in accordance with the requirements of the National Traffic & Motor Vehicle Safety Act.

Harley-Davidson Motor Co., Inc. has determined that a defect which relates to motor vehicle safety exists in the assembly of the rear brake pedal stop bolt jamnut on your 1979 XLH or XLS model motorcycle.

The brake pedal stop bolt is located behind the right side sprocket cover on the pedal shaft arm and is used for adjusting the brake pedal free play. Your Owner's Manual has further information.

If the jamnut is loose, the stop bolt could unscrew from the shaft arm and allow the bolt head to contact the lower inside edge of the sprocket cover, possibly locking the rear brake in the applied position or preventing the rear brake from being applied. If either of these conditions occur while using your rear brake, you could lose vehicle control and possibly crash, causing personal injury.

We have advised our dealers of this problem and have instructed them to inspect all model XLH and XLS motorcycles which may have this condition and check for proper assembly of the pedal stop bolt.

WE ADVISE YOU NOT TO OPERATE YOUR MOTORCYCLE UNTIL THE NECESSARY INSPECTION CAN BE MADE BY YOUR DEALER.

To have this inspection and any necessary work done on your motorcycle, please contact your dealer immediately to arrange an appointment. The work will be done at no cost to you and will take less than 10 minutes to complete.

Please present the enclosed dealer service card to your dealer when service is performed. This card identifies your motorcycle and will assist your dealer in performing this service in the shortest possible time. The card should then be signed by you and the dealer and returned to us to allow us to verify that corrective work has been completed.

If you have sold or traded your motorcycle, please let us know by completing the enclosed motorcycle owner card and returning it to us. This will enable us to contact the new owner and advise him of this recall.

If you take your motorcycle to your dealer on the mutually agreed upon service date and he does not remedy the defect without charge on that date

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or within a reasonable time, you should contact our Service Department for assistance at the address or telephone number on this letterhead. If your dealer or Harley-Davidson fails or is unable to remedy this defect on your motorcycle without charge within a reasonable time, you may wish to notify the Administrator, National Highway Traffic Safety Administration, Washington, D.C. 20590.

Thank you for your cooperation. We regret that this recall may cause you inconvenience, however, we have taken this action in the interest of your personal safety and satisfaction with our products.

HARLEY-DAVIDSON MOTOR CO., INC.

Enclosure