

**CYLINDER HEAD TEMPERATURE GAGE KIT  
INSTALLATION INSTRUCTIONS  
1978 & LATER — FL/FX MODELS  
PART NO. 75000-69A**

The installation instructions for the Cylinder Head Temperature Gage Kit, Part No. 75000-69A, are not correct. They do not show the proper cylinder head drilling location for the sending unit on 1978 and later FL/FX models. If the hole is not drilled in the proper location, there could be interference with one of the oil passages.

The proper drilling location for FL/FX models is through the lower cooling fin adjacent to the spark plug. (See Figure 1).

1. To prevent chips from entering cylinder, DO NOT remove spark plug during drilling and installation.
2. Lightly centerpunch or mark hole where shown (see Figure 1). Using light pressure, drill 1/8 inch dia. pilot hole through lower fin directly adjacent to the spark plug on front cylinder head.

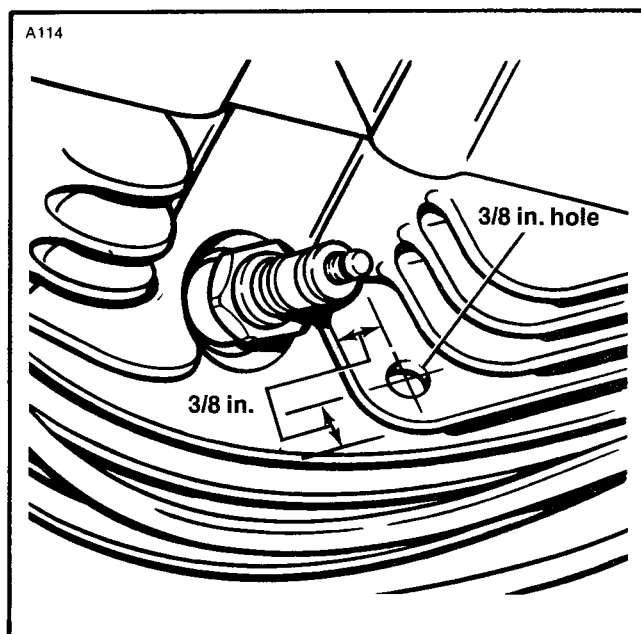


Figure 1. Drilling Hole Location for Sending Unit

**CAUTION**

**Be very careful when centerpunching. Too great a force could crack the head.**

3. Using light pressure, enlarge hole with a 3/8 in. dia. drill.
4. Install sending unit and spacer as shown (see Figure 2), and tighten nut securely.

The rest of the instructions remain the same.

A revised instruction sheet is in process right now and will soon be included in the parts kit.

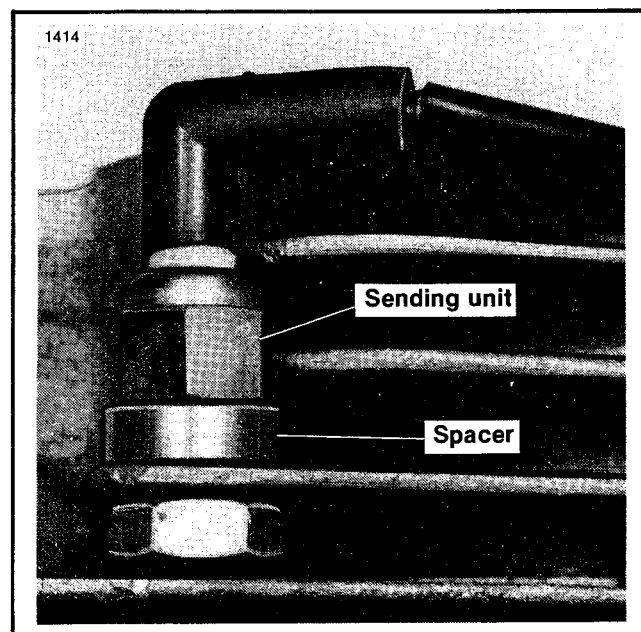


Figure 2. Sending Unit Mounting

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