SERVICE BULLETIN

October 30, 1981



STANDARD PISTON GRADING

All standard sized pistons are graded for size in .00025 in. increments. This is done for production purposes only and does not apply to oversized (.010 through .070 O.S.) pistons.

M-844

The grade number is stamped on the dome of all standard pistons. In the case of a grade 10 piston, the number 10 is stamped on the dome. This is a standard sized piston and should not be confused with a .010 in. oversized piston which also has a number 10 stamped on the dome. If there is any doubt about a piston's size, its largest diameter should be measured and compared

with the chart below.

Engine	Standard Grade 10	.010 in. Oversize	
1000cc	3.18725-3.18700	3.197-3.196	
1340cc	3.49675-3.49650	3.508-3.506	

In the future, all grade 10 standard pistons will be marked "G10" for ease of identification. All oversized pistons (.010 in. through .070 in. O.S.) will continue to be stamped in the usual manner.

	SERVICE MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	1	RETURN THIS TO:
INITIAL								