

SERVICE BULLETIN

M-877

June 15, 1984



MAIN DRIVE GEAR OIL SEAL

The transmission on late 1984 1340cc, 4-speed model vehicles have undergone a production change to reduce potential oil leaks through the main drive gear splines.

See Figure 1. The main drive gear on production vehicles are now being machined with a deeper groove, adjacent to the bearing shoulder, to accommodate

mounting a deep section o-ring. The bore of the spacer at the thrust bearing side will be chamfered slightly for improved contact surface with the o-ring. All spacers that have the chamfered bore will be identified by a shallow groove machined in the Teflon surface. Transmissions for chain drive and belt drive are each equipped with a spacer of different width for alignment purposes.



Figure 1. Main Drive Gear Arrangement