INFORMATION UPDATE — ALL MODELS

Front Caliper Mounting Bolt Torque

(All 1984 models; except, FLH and 1983 XR-1000)

The torque specification for the front caliper mounting bolts has been reduced from 40-45 ft-lbs to 25-30 ft-lbs. See Figure 1.

![Figure 1. Front Brake Caliper Mounting](image-url)

WARNING

Bearing end play must be checked after tightening the axle nut. Refer to the appropriate Service Manual for end play requirements.

Changed Crankcase Number Location

To aid the stamping operation, the locations of the crankcase numbers were changed as specified in Table I. See Figures 2 and 3 for illustrations of the new locations.

<table>
<thead>
<tr>
<th>ENGINE</th>
<th>CRANKCASE HALF</th>
<th>BEGINNING CRANKCASE NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1340cc Shovelhead</td>
<td>Left</td>
<td>1484 044001</td>
</tr>
<tr>
<td>1340cc Evolution</td>
<td>Left</td>
<td>1584 044003</td>
</tr>
<tr>
<td>All 1000cc Sportsters</td>
<td>Right</td>
<td>784 044001</td>
</tr>
</tbody>
</table>

NOTE

Crankcase numbers on the 1340cc right crankcase half and the 1000cc left crankcase have not been relocated.

Rear Axle Nut Torque (All Models)

The rear axle nut torque specification has been increased from 45-50 ft-lbs to 65-70 ft-lbs. Wheel bearing end play requirements have not been changed.
New location of crankcase number

Figure 2. 1340cc Crankcase Set

Alternator plug hole

New location of crankcase number

Figure 3. XL Right Crankcase