

SERVICE BULLETIN

M-896

September 21, 1984



ADJUSTER PLATE FASTENERS — DIAPHRAGM SPRING CLUTCH — 1340cc VEHICLES

An additional locking means is required to secure the adjuster plate fasteners to the clutch hub.

See Figure 1. Whenever the diaphragm spring clutch is disassembled for servicing or inspection, during reassembly, the adjuster plate fasteners must be installed as follows:

1. Clean the internal threads on the clutch hub and the external threads on screws (2) with a primer.
2. Apply two drops of Loctite 222 (purple) to the threads of screws (2).
3. Assemble and tighten screws (2) to a torque of 6.5-8 ft-lbs.

CAUTION

Use only the recommended 222 (purple) Loctite. Do not substitute. Any other grade of Loctite could damage screw threads during succeeding removal.

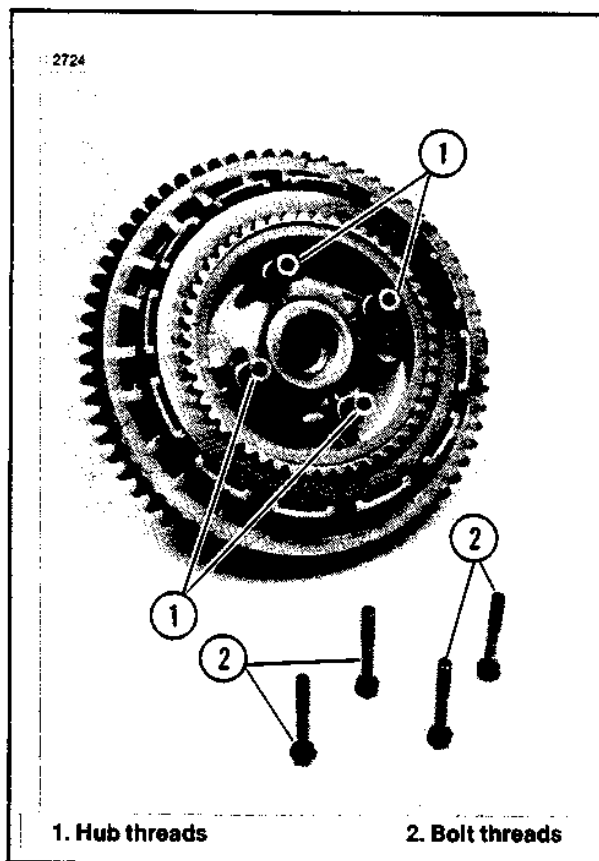


Figure 1. Clutch Hub and Drum Assembly

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
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