

SERVICE BULLETIN



M-970

November 17, 1988

3 PIECE PIVOT SHAFT TORQUE

GENERAL:

Maintenance for the 3 piece, 12 point head pivot shaft has changed slightly.

Follow normal 5000 mile maintenance procedures as explained in the Service Manual when inspecting the 3 piece pivot shaft except;

1. When inspecting the 3 piece pivot shaft, remove and discard the clips, if so equipped.
2. Hold one end - loosen the other end $1/2$ turn.
3. Tighten the 3 piece pivot shaft to 85 ft-lbs torque.

NOTE

The new, higher torque specification eliminates the requirement for Loctite and the retaining clips.

WARNING

- If the shaft cannot be tightened to the proper torque, the shaft is damaged and must be replaced.
- The 3 piece pivot shaft is replaced with the 1989 1 piece shaft.
- Tighten 1989 style pivot shaft to 45 ft-lbs torque.

When replacing the 3 piece pivot shaft with the 1989 1 piece shaft, order Kit # 47492-89. The kit includes the pivot shaft, washer and nut.

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO:
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