SAFETY RECALL CODE 080
FRONT WHEEL BRAKE DISC RETAINING SCREWS AND DYNA GLIDE
JIFFY STAND MOUNTING SCREW

General
Harley-Davidson has learned that some screws (Part No. 3655) used on 1993 models manufactured from October 2nd through November 2nd, 1992 do not meet specified strength requirements.

The Part Number 3655 screw is used in three separate applications on 1993 models: mounting the front wheel brake disc(s) (all models); mounting the jiffy (kick) stand spring anchor (FXD models only); and mounting the front wheel hub cap (FXR and XL models only).

As a precautionary measure, Harley-Davidson recently elected to initiate a voluntary recall in the interest of motor vehicle safety. This voluntary recall applies only to 1993 motorcycles manufactured during the October 2nd through November 2nd period. The possible problem will be remedied by replacing all the Part Number 3655 screws on all potentially affected motorcycles.

The front wheel brake disc(s) retaining screws must be replaced on all the potentially affected vehicles. The front cast wheel hub cap retaining screws, as applicable, must be replaced on all the potentially affected vehicles. Additionally, all Dyna models manufactured during this period must have the jiffy stand spring anchor screw replaced.

We have attached a list that contains both registered owners of vehicles and unregistered vehicles delivered to your dealership which are involved in this campaign. To ensure the safety of all affected riders, it is your responsibility to perform the required service on all potentially affected vehicles even if the motorcycle was not purchased from your dealership. We are enclosing sufficient blank Dealer Service Cards for those vehicles. If necessary, additional cards are available through the Harley-Davidson Service Department.

If you are not sure that a safety recall has been completed on a particular motorcycle or if a motorcycle is involved in a particular recall campaign, contact the Harley-Davidson Recall Information Line at 1-800-448-1708 for a computer check of our recall records.

WARNING
Because only registered owners as shown on the attached list will receive notification from us, we request that you contact any owners of vehicles still listed as unregistered. Advise them of the safety recall and make arrangements for them to come in for recall service. We also require that you provide us with their names, addresses, and VIN's as soon as possible to enable us to mail them an owner's letter as required by the National Traffic and Motor Vehicle Safety Act as amended.

Your estimated requirements of code 080 kits, Part Number 93682, will begin on November 30, 1992. If additional kits are needed, order them on the attached green 080 order form. Kits ordered on this form will also be sent no charge, transportation paid.

Procedure
FRONT WHEEL BRAKE DISCS
Remove each screw, one at a time, and replace it with one of the replacement screws provided. DO NOT remove the wheel or hub cap. Replace any locknuts removed, with those provided in the kit. Tighten screws to 16 - 24 ft-lbs torque.

DYNA JIFFY STAND
1. Place vehicle on lift, with jiffy stand retracted.

CAUTION
Do not over-stretch spring or you will have to replace it.

2. Use hook attachment from Snap-on® pick set, Part No. YA-145, and unhook jiffy stand spring from chassis post.


4. Install spring using Snap-on® hook attachment.
Credit Procedure

1. After servicing each vehicle, be sure to completely fill out the special Dealer Service Card provided. For each vehicle serviced, place a “C” in the letter box and a “1” in the quantity box. Fill in your Dealer Account Number, VIN (Vehicle Identification Number), your dealership name and address and the owner information, if blank.

2. Package the original, replaced screws and the properly completed Dealer Service Card.

3. Attach a return address P-Label, Form Number 1248 to the outside of the package.

4. Upon receipt of the replaced screws and the properly completed Dealer Service Card, you will be credited for postage and labor. The labor time, will be credited per the chart below. Credit will not be issued for parts because they were shipped no charge, transportation paid.

Flat Rates and Models

<table>
<thead>
<tr>
<th>Models</th>
<th>Vehicle Configuration</th>
<th>Kit Quantity</th>
<th>Repair Time*</th>
</tr>
</thead>
<tbody>
<tr>
<td>CFM</td>
<td>Spoke wheel</td>
<td>1</td>
<td>0.2</td>
</tr>
<tr>
<td>BLL, BNL, BJL, BKL, ELL</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAM, CEM, CAP, BML, EAL, EGL, EML, DJL, FAL, DML, DPL, DAL, DFL, EDL</td>
<td>Cast wheel</td>
<td>2</td>
<td>0.3</td>
</tr>
<tr>
<td>GEL</td>
<td>Spoke wheel &amp; jiffy stand</td>
<td>1</td>
<td>0.3</td>
</tr>
<tr>
<td>GDL</td>
<td>Cast wheel &amp; jiffy stand</td>
<td>2</td>
<td>0.4</td>
</tr>
</tbody>
</table>

* Includes administrative time.
M-1031

HARLEY-DAVIDSON MOTOR COMPANY
P.O. BOX 594, MILWAUKEE, WI U.S.A 53201
PARTS & ACCESSORY ORDER

QUANTITY PART NUMBER

93682

Code 080: SCREW KIT

NOTE: All orders subject to approval. You may not receive the total quantity of kits ordered, due to parts a availability. If this happens, the remainder of the quantity ordered will go on future order status until parts become available.

WARRANTY CODE 080