General

See Figure 1. As of October 19, 1994 Sportster 883 motorcycles have coated pistons. The coating will be applied in the area under the rings on both thrust faces. Pistons ordered under P/N 22242-86A will have the coating.

**NOTE**

*Piston and cylinder assemblies, P/N 16446-86A, will also have the coated pistons.*

*Oversize pistons will NOT have the coating.*

The reason for this change is to facilitate break-in.

![Old piston and new piston with coating](image1.png)

Figure 1. XLH 883 Pistons