2006-2007 XL EXHAUST SHIELD RECALL

Purpose
Harley-Davidson has determined that a condition affecting motor vehicle safety exists on 2006 and 2007 XL1200L models and 2007 XL1200N model vehicles. These vehicles have a condition whereby the pant leg of some riders can have direct contact with the exhaust pipe. This condition could cause the pant leg to char or burn, which could lead to the possibility of injury to the rider.

In the interest of motor vehicle safety and customer satisfaction, Harley-Davidson has elected to initiate a voluntary recall (0131). Recall 0131 consists of installing an additional exhaust shield on the inner side of the rear exhaust pipe, preventing the risk of the rider pant leg having direct contact with the exhaust pipe. You may sell but not deliver any affected motorcycles to your customers until the remedy is completed.

Motorcycles Affected
This recall applies to all 2006 and 2007 XL1200L models and 2007 XL1200N model motorcycles built from 10/31/05 through 5/16/07. A VIN list specific to vehicles shipped to your dealership is available via h-dnet.com and is no longer attached to mailed bulletins. This list may be found by following this path:

  h-dnet.com/Service/SafetyCampaign and ProductCampaign/SafetyCampaign and Open VIN lists. Select 0131 campaign to view VIN list.

NOTE
If the vehicle does not appear on your dealer VIN list, refer to Safety and Product Campaign History by VIN link to verify if vehicle is affected.

Customer Notification
In accordance with Federal regulations administrated by NHTSA, Harley-Davidson Motor Company, Inc. will provide notice to all owners of record of affected products with direction to bring the vehicle in for the recall service.

To protect the safety of our riders, it is our mutual responsibility to ensure the recall service is performed on all affected motorcycles. Therefore, we strongly urge you to perform the recall service even if the motorcycle was not purchased from your dealership.

You are also required to perform the recall service on all affected vehicles in your dealership inventory prior to delivering, renting or leasing those vehicles.

If you are not sure that a safety recall has been completed on a particular motorcycle, check the recall records available on TALON and h-dnet.com.

IMPORTANT NOTE
Because only registered owners will receive notification from us, we request that you contact any owners of vehicles that your records show as unregistered. Advise them of the safety recall and make arrangements for them to come in for recall service. We also require that you provide us with their names, addresses and V.I.N.s as soon as possible to enable us to mail them an owner's letter, as required by the National Traffic and Motor Vehicle Safety Act (as amended).

Kit Ordering Information
Initial wave shipments of recall kits (Part No. 94570) will be made the week of July 2, 2007.

All kits will be shipped no charge, transportation paid via UPS1.

If additional kits are needed, fill in the attached order form and fax it to the Warranty department at 414-343-8346. You must include your dealer name, address and dealer number.

NOTES
• No kit orders will be accepted prior to the termination of the wave shipment date. Orders received prior to the termination of the wave shipments will be discarded. A termination notice will be sent.
• Upon completion of the recall on any vehicle, please be certain to follow the instructions listed under “Credit Procedure” and submit your recall claims promptly.
• You must have submitted claims for 75% of the kit quantities that have been shipped to your dealership, before additional orders will be processed.

IMPORTANT NOTE
In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

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Required Dealer Action

Inspection

See Figure 1. If the vehicle is equipped with an original rear exhaust pipe (header) which does not have the inner exhaust shield installed, proceed to the installation instructions.

If the recall is unable to be performed due to non-original exhaust components, file the proper claim recommended under Credit Procedures.

Inner Exhaust Shield Installation

1. See Figure 1. Loosen the lower worm drive clamp (1) on the rear exhaust pipe.
2. Completely unfasten the upper worm drive clamp (2) until the clamp opens.
3. Slide the bottom portion of the new inner exhaust shield (3) against the exhaust pipe and into the lower clamp. The clamp should rest on the indented portion of the inner exhaust shield.

   NOTE
   During installation, position the worm drive clamps so the screws are on the outboard side in the most accessible position.

4. Tighten lower clamp securely.
5. Place the upper portion of the inner exhaust shield against the exhaust pipe.
6. Install the upper clamp over the indented portion of the inner exhaust shield. Tighten clamp securely.

Figure 1. Inner Exhaust Shield Installation on Rear Exhaust Pipe

Table 1. Safety Recall Code 0131
Kit 94570 Contents

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heat shield</td>
<td>66851-07</td>
<td>1</td>
</tr>
</tbody>
</table>
Credit Procedures for all Talon/h-dnet.com/Lightspeed Warranty Claim Systems Users

For each vehicle on which it is necessary to install an inner exhaust shield, file an electronic recall claim as follows:

- **Claim Type**: SRC
- **Event Problem Part**: 64847-04A
- **Primary Labor Code**: 2656
- **Time**: 0.1
- **Customer Concern Code**: 0131
- **Condition Code**: 9981
- **Replacement Part #**: 94570

* These new codes may need to be downloaded into your system.

For each vehicle on which it is not possible to perform the recall service due to the installation of non-original components, file an electronic recall claim as follows:

- **Claim Type**: SRC
- **Event Problem Part**: 64847-04A
- **Primary Labor Code**: 2658
- **Time**: 0.1
- **Customer Concern Code**: 0131
- **Condition Code**: 9983

* These new codes may need to be downloaded into your system.

Upon the timely receipt and processing of the recall claim, you will be credited 0.1 hour of labor for performing any of the recall procedures stated above, plus appropriate market administrative time. The recall record will be updated.

** NOTE **

Each vehicle recall completion must be filed on an individual claim. Please do not submit additional warranty events on these claims.

Credit Procedures for all other Warranty Claim System Users

For each vehicle serviced, file a claim supplying all necessary information as follows.

** Correction Only Required **

- Dealer Number
- Repair Order Number
- Claim Date
- Product Campaign (0131)
- Fix I.D. (C) - New inner exhaust shield installed
- Full seventeen-character V.I.N.

Upon receipt and processing of the transmitted information, you will receive appropriate credit for your market, including 0.1 hour labor, plus appropriate market administrative time.
Unable to Perform Recall Due to the Installation of Non-Original Exhaust Components

• Dealer Number
• Repair Order Number
• Claim Date
• Product Campaign (0131)
• Fix I.D. (U) - Unable to perform recall
• Full seventeen-character V.I.N.

Upon receipt and processing of the properly completed recall claim information, you will receive appropriate credit for your market, including 0.1 hour labor, plus appropriate market administrative time.

Inspection Revealed That Inner Exhaust Shield Already Installed

• Dealer Number
• Repair Order Number
• Claim Date
• Product Campaign (0131)
• Fix I.D. (I) - Inspection only
• Full seventeen-character V.I.N.

Upon receipt and processing of the properly completed recall claim information, you will receive appropriate credit for your market, including 0.1 hour labor, plus appropriate market administrative time.

NOTE
Each vehicle recall completion must be filed on an individual claim. Please do not submit additional warranty events on these claims.
### M-1208 SAFETY RECALL CODE 0131

<table>
<thead>
<tr>
<th>QUANTITY</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>94570</td>
<td>Code 0131: 2006-2007 XL Exhaust Shield Recall Kit</td>
</tr>
</tbody>
</table>

**NOTE:** All orders are subject to approval. You may not receive the total quantity of kits ordered due to parts availability. If this happens, please submit another order for the balance, following all order procedures indicated in the Service Bulletin. Fax orders to the warranty department: 414-343-8346. You must include your dealer name, address and your dealer number.

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**PLEASE USE PART NUMBERS**

**DO NOT USE FOR**

**CORRESPONDENCE**

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