# SERVICE BULLETIN



M1313 2020-07-20

# M1313: VRSC FUEL PUMP SERVICE PROCEDURE REVISION

# Reason for Revision

Refer to Table 1.

**Table 1. Document History** 

	Date	Revision Description
	2020-07-20	Part No. update
		* Update Purpose for Service Bulletin
	2011-11-07	Initial release

# **Purpose for Service Bulletin**

This bulletin is to inform dealers of a change to replace fuel system parts on 2002-2006 VRSC models. Fuel pumps (Part No. 62109-01, 62111-04 & 62109-01A) and suction side fuel filters (Part No. 75170-04, 75170-04A) are no longer available as individual components. See PAB1022 for current options Parts and Accessories (P&A) engineering has developed.

The replacement filters are replaced at the 161,000 km (100,000 mi) service interval.

See Figure 1. The suction side fuel filter is not meant to be removed from fuel pump assembly. Removing the suction side fuel filter damages the fuel pump assembly requiring replacement of the entire assembly.

#### **Vehicles Affected**

This information applies to all 2002-2006 VRSC models.

#### Markets Affected

All markets are affected.

# **Required Dealer Action**

Update 2002-2006 VRSC Service Manuals with changes included in the following tables.

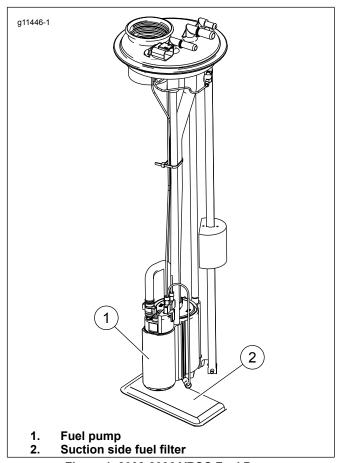


Figure 1. 2002-2006 VRSC Fuel Pump

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ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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# Table 2. Required Dealer Action 2002-2003 VRSC Models

SERVICE MANUAL PART NO.	SECTION	REMEDY
	TION SIDE FUEL FILTER	Add note. "Do not remove suction side fuel filter from fuel pump."
99501-02, 99501-02A, 99501-03	4.2 FUEL PUMP/FILTERS/FUEL LEVEL SENDER ASSEMBLY:FUEL PUMP:Removal	<b>Cross out step 2.</b> "Pull the suction side filter off the inlet port. The retaining ring remains on the fuel pump."
	4.2 FUEL PUMP/FILTERS/FUEL LEVEL SENDER ASSEMBLY:FUEL PUMP:Installation	Cross out step 6. "Press a new suction side filter (4) onto the strainer inlet at the bottom of the fuel pump (5)."

Table 3. Required Dealer Action 2004-2005 VRSC Models

SERVICE MANUAL PART NO.	SECTION	REMEDY			
	4.2 FUEL PUMP/FILTERS/FUEL LEVEL SENDER ASSEMBLY:SUCTION SIDE FUEL FILTER	<b>Add note.</b> "Replace suction side fuel filter and fuel pump as an assembly. Do not remove suction side fuel filter from fuel pump."			
99501-04, 99501-05		<b>Cross out step 2.</b> "Pull the suction side filter off the inlet port. The retaining ring remains on the fuel pump."			
	4.2 FUEL PUMP/FILTERS/FUEL LEVEL SENDER ASSEMBLY:FUEL PUMP:Installation	<b>Cross out step 6.</b> "Press a <b>new</b> suction side filter (4) onto the strainer inlet at the bottom of the fuel pump (5)."			

Table 4. Required Dealer Action 2006 VRSC Models

MODEL YEAR	SECTION	REMEDY
	4.2 FUEL PUMP/FILTER/SENDER   ASSEMBLY   (VRSCA/VRSCD):SUCTION SIDE   FUEL FILTER	Add note. "Replace suction side fuel filter and fuel pump as an assembly. Do not remove suction side fuel filter from fuel pump."
	4.2 FUEL PUMP/FILTER/SENDER ASSEMBLY (VRSCA/VRSCD):FUEL PUMP:Re- moval	<b>Cross out step 2.</b> "Pull the suction side filter off the inlet port. The retaining ring remains on the fuel pump."
99501-06, 99501-06A	stallation	<b>Cross out step 6.</b> "Press a <b>new</b> suction side filter (4) onto the strainer inlet at the bottom of the fuel pump (5)."
	4.3 FUEL PUMP/FILTER/SENDER ASSEMBLY (VRSCR):SUCTION SIDE FUEL FILTER	<b>Add note.</b> "Replace suction side fuel filter and fuel pump as an assembly. Do not remove suction side fuel filter from fuel pump."
	4.3 FUEL PUMP/FILTER/SENDER ASSEMBLY (VRSCR):FUEL PUMP:Removal	<b>Cross out step 2.</b> "Pull the suction side filter off the inlet port. The retaining ring remains on the fuel pump."
	4.3 FUEL PUMP/FILTER/SENDER ASSEMBLY (VRSCR):FUEL PUMP:Installation	<b>Cross out step 6.</b> "Press a <b>new</b> suction side filter (4) onto the strainer inlet at the bottom of the fuel pump (5)."

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