SERVICE BULLETIN



M1446_2

2017-08-29

M1446: BIG TWIN LONG BLOCK REPLACEMENT ENGINE

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Revision Description				
2017-06-01	Initial release				
2017-06-09	Updating breadcrumb navigation path				
2017-08-08	Updated service bulletin name and fitment for long block program.				
2017-08-30	Updated required dealer action				

Purpose for Service Bulletin

Twin Cam engines for warranty or as replacement engines.

Vehicles Affected

This information applies to all:

- · 2014-2016 Touring, CVO Touring and Trike vehicles
- · 2014-2017 Softail, Dyna and CVO Softail vehicles

Worldwide Distribution

All markets, all regions.

Part Numbers

NOTE

Use the part numbers in Table 2 for reference only. The most current list of long block part numbers can be found on H-Dnet:

H-Dnet.com > Departments > Parts & Accessories > Program Materials > Long Block Program

Markets Affected

All markets are affected.

Required Dealer Action

Starting on June 1, 2017 HDMC (Harley-Davidson Motor Company) is no longer offering full engine replacement for model years 2014-2016 Touring Twin Cam engines.

Starting on September 1, 2017 HDMC is no longer offering full engine replacement for model years 2014-2017 Softail, Dyna and CVO Softail Twin Cam engines.

Replacement engines and warranty engines will be fulfilled using a long block engine (or in some cases a short block depending on dealer/customer need).

All domestic and international dealers are responsible for ordering the proper long block engine for their customers. HDMC will no longer verify that engine orders are compliant or correct regarding VIN (Vehicle identification number), model, model year, engine displacement, color or configuration. Long block engines ordered incorrectly are the responsibility of the dealer.

Warranty labor rates for a long block engine replacement have been updated in the Job Time Codes on SIP (Service information portal). All warranty or goodwill long block replacements require pre-authorization. See the Global Warranty Manual for clarification.

New long block part numbers have been updated in the parts catalog in the SIP and on H-Dnet.com. Printed parts catalog will need to be updated with the new part number lists.

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									

NOTE

Table 2. Long Block Part Numbers

Old Full Engine Part Number	Item Description	New Long Block Part Number		
19678-16A	ENGINE ASSY, B/C/C, 103, ALPHA	16200103		
19792-14C	ENGINE ASSY, B/K/K, 110 ALPHA	16200105		
19838-13C	ENGINE ASSY, G/C/C, 110 ALPHA	16200106		
19291-16A	ENGINE ASSY, B/C/C, 103 ALPHA PC	16200162		
20056-16A	ENGINE ASSY, B/K/K, 110 ALPHA PC	16200163		
19292-16A	ENGINE ASSY, G/C/C, 110 ALPHA PC	16200164		
19259-15B	ENGINE ASSY, B/C/C, 96, BETA	16200101		
19612-15B	ENGINE ASSY, B/C/C, 96, BETA-WIDE	16200101		
19648-15B	ENGINE ASSY, B/P/P, 96,BETA, HDI	16200412		
19649-15B	ENGINE ASSY, B/P/P, 96, BETA, JPN	16200413		
19811-15B	ENGINE ASSY, B/C/C, 103, BETA	16200104		
19816-15B	ENGINE ASSY, B/F/F, 103, BETA	16200414		
19818-15B	ENGINE ASSY, B/P/P, 103, BETA, DOM	16200415		
19840-15B	ENGINE ASSY, G/C/C, 110, BETA	16200109		
19877-15B	ENGINE ASSY, B/F/F, 96, BETA	16200416		
19878-15B	ENGINE ASSY, B/P/P, 103, BETA, HDI	16200417		
19176-16A	ENGINE ASSY, B/C/C, 110, ALPHA, TOURING	16200105		
19293-16	ENGINE ASSY, B/C/C, 110, BETA	16200108		
16200172A	ENGINE ASSY, B/P/P, HO103, FLD, WARRANTY	16200418		
19593-16A	ENGINE ASSY, B/W/C, 96, ALPHA-DYNA	16200419		
19804-16A	ENGINE ASSY, B/P/P, 96, ALPHA-DYNA	16200419		
19806-16A	ENGINE ASSY, B/P/P, 103, ALPHA-DYNA	16200418		
16200266	ENGINE ASSY, B/C/C, 103, BETA, WARRANTY	16200104		
16200230	ENGINE ASSY, B/K/K, 110, CVO-SFT-WIDE, WARRANTY	16200406		
16200240	ENGINE ASSY, B/W/C, HO103, FXDWG, WARRANTY	16200407		
16200241	ENGINE ASSY, B/C/C, HO103, FXDL, WARRANTY	16200418		
16200242	ENGINE ASSY, B/P/P, HO103, FLD, WARRANTY	16200418		
16200243	ENGINE ASSY, B/W/BP, HO103, FXDF, WARRANTY	16200408		
16200260	ENGINE ASSY, B/W/C, 103, FXDWG, WARRANTY	16200418		
16200261	ENGINE ASSY, B/W/B-P, 103, FXDB, FXDF, WARRANTY	16200408		
16200262	ENGINE ASSY, B/W/P, 103, FXDF, WARRANTY	16200418		
16200267	ENGINE ASSY, B/F/F, 103, BETA, WARRANTY	16200414		
16200268	ENGINE ASSY, B/P/P, 103, BETA, WARRANTY	16200415		
16200270	ENGINE ASSY, B/K/K, SOFTAIL, SPCL, WARRANTY	16200108		
16200275	ENGINE ASSY, B/W/W, 110, FXDLS, WARRANTY	16200409		
16200276	ENGINE ASSY, B/W/BP, 96, FXDF, WARRANTY	16200410		
16200277	ENGINE ASSY, B/C/C, 96, FXDL, WARRANTY	16200419		
16200278	ENGINE ASSY, B/W/BP, 96, FXDB, WARRANTY	16200411		