

2. Did battery pass test?
 - a. **Yes.** Go to Test 2.
 - b. **No.** Replace battery.

2. Off Idle Voltage Test

1. Start engine and run at 3,000 rpm for 30 s.
2. With the engine still running at 3,000 rpm, test battery voltage.
3. Is voltage above 14 V?
 - a. **Yes.** Go to Test 8.
 - b. **No.** Go to Test 3.

3. AC Output Test

1. Perform AC (Alternating Current) output test. See BATTERY CHARGING TESTS.
2. Did output test pass?
 - a. **Yes.** Go to Test 6.
 - b. **No.** Go to Test 4.

4. Stator Test

1. Perform stator test. See BATTERY CHARGING TESTS.
2. Is the stator good?
 - a. **Yes.** Go to Test 5.
 - b. **No.** Replace stator.

5. Rotor Inspection Test

1. Turn IGN OFF.
2. Inspect rotor magnets for damage.
3. Remove rotor assembly and inspect rotor and shaft splines for excessive wear.
4. Verify stator bolts have not backed out and contacted rotor.
5. Is rotor in good condition?
 - a. **Yes.** Go to Test 6.
 - b. **No.** Replace rotor.

6. Voltage Regulator Power Circuit Test

1. See Figure 1. Disconnect voltage regulator [77].
2. See Figure 2. Using TEST CONNECTOR KIT (PART NUMBER: HD-41404), test resistance between [77B] terminal (+) and battery.

3. Is resistance less than 0.5 Ω ?

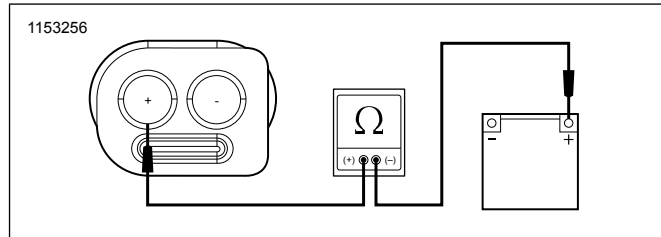


Figure 2.

- a. **Yes.** Go to Test 7.
- b. **No.** Repair open wire between voltage regulator [77B] terminal (+) and battery.

7. Voltage Regulator Ground Circuit Test

NOTE

Voltage regulator ground must have a clean, tight connection for proper grounding.

1. See Figure 3. Test resistance between [77B] terminal (-) and ground 1.
2. Is resistance less than 0.5 Ω ?

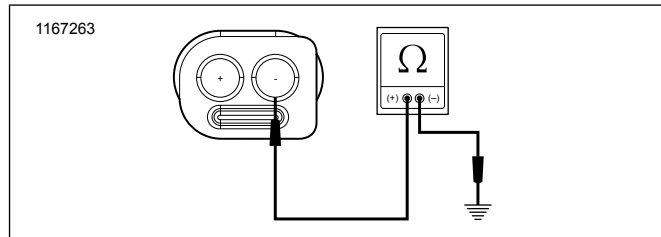


Figure 3.

- a. **Yes.** Go to Test 8.
- b. **No.** Repair open wire between voltage regulator [77B] terminal (-) and ground 1 (BK) wire.

8. Voltage Regulator [77] Test

1. **If necessary:** Connect all connectors.
2. Start engine and run at 2,000 rpm for 30 s.
3. With the engine still running at 2,000 rpm, test battery voltage.
4. While testing battery voltage, perform a wiggle test on voltage regulator [77].
5. Did voltage stay at or fluctuate below 13.5 V?
 - a. **Yes.** Connector socket issue. See CONNECTOR SOCKET ADJUSTMENT.
 - b. **No.** Go to Test 9.

9. Voltage Regulator [47] Test

1. With the engine still running at 2,000 rpm, test battery voltage.
2. While testing battery voltage, perform a wiggle test on voltage regulator [47].
3. Did voltage stay at or fluctuate below 13.5 V?
 - a. **Yes.** Connector socket issue. See CONNECTOR SOCKET ADJUSTMENT.
 - b. **No.** Charging system working properly.

CONNECTOR SOCKET ADJUSTMENT

1. Clean both pins and sockets with contact cleaner.
2. Test socket terminal.
 - a. Using **GREEN** probe from test connector kit.
Special Tool: TEST CONNECTOR KIT (HD-41404)
 - b. Insert and remove probe from socket terminal of connector.
 - c. Slight drag should be felt throughout the complete terminal.
 - d. **Drag is felt:** No adjustment necessary.
 - e. **No drag is felt:** Go to Step 3.
3. Adjust socket terminal.
 - a. Remove main fuse.
 - b. Use a small flat tipped screw driver to slide down the length of the socket, 90° from terminal gap.

NOTE

Use caution not to tear or damage the socket housing.

- c. Rock and twist screw driver so that the terminal tightens along the entire length of terminal.
 - d. Test drag using **GREEN** probe. Adjust if necessary.
 - e. Verify that socket terminal is even with end of the connector housing.
 - f. Install main fuse.
4. Perform wiggle test.
 - a. **Passed wiggle test:** Repair completed, charging system working properly.
 - b. **Failed wiggle test:** Go to Step 5.
5. Failed wiggle test voltage of:
 - a. **Fluctuating voltage below 13.5 V on [77]:** Replace [77] assembly (Part No. 74120-08).
 - b. **Fluctuating voltage below 13.5 V on [47]:** Replace stator.
 - c. **No voltage difference between engine running or engine off at battery:** Replace voltage regulator.