# SERVICE BULLETIN



M1533 2021-06-29

## M1533: 2021 PAN AMERICA STARTER WIRE

## **Purpose for Service Bulletin**

This bulletin is to inform dealers of a possible incorrect starter wire routing. The dealer will need to inspect and correct any wire routing issues on MY21 Pan America models.

# **Motorcycles Affected**

All Pan America RA1250 and RA1250S vehicles built between 2021-05-03 to 2021-05-24.

### **Markets Affected**

Domestic (DOM) markets.

### **Part Numbers**

Refer to Table 1.

Table 1. Part Numbers

Part No.	Item Description
66000169	Cable, solenoid to starter

# **Required Dealer Action**

See Figure 1. Visually inspect the cable and insure that it is properly routed in the battery bracket channel.

See Figure 2. If cable is not in battery channel, reposition the cable by hand into the battery bracket channel.

Inspect the cable for any possible chaffing or damage. If cable is damaged, replace cable and follow normal warranty procedure.



1. Cable Seated in Battery Bracket Channel

Figure 1. Correct Cable Routing



1. Cable NOT Seated in Battery Bracket Channel

Figure 2. Incorrect Cable Routing

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

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ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO	
INITIAL HERE										