





**Figure 2. Dual Disc Brake Line Orientation**

### 3.21 Steering Head/Fork Stem and Bracket Assembly

The 2021 Service Manual incorrectly shows a First Torque and Final Torque spec for the Fork stem pinch bolt. There should only be one Fork stem pinch bolt spec.

The following Service Manual content has been updated:  
**3.21 STEERING HEAD/FORK STEM AND BRACKET ASSEMBLY, Install**

- Tighten fork stem pinch bolt. Torque: 21.7–27.1 N·m (16–20 ft-lbs)

### 3.20 Front Fork

The 2021 Service Manual incorrectly shows wrong specs for FXLRS. The correct front fork fill level for 2021 FXLRS left side Inverted fork is 5.39 in (137 mm).

The following 2021 Service Manual content has been updated:

- Delete FXLRS from **Figure 3-75. Standard Fork Components**, Item 4, found under 3.20 FRONT FORK, DISASSEMBLE AND ASSEMBLE: STANDARD.
- Delete FXLRS from **Step 1, substep b** found under 3.20 FRONT FORK, DISASSEMBLE AND ASSEMBLE: STANDARD, Disassemble, Complete Disassembly.
- Delete FXLRS from **Step 9, substep b** found under 3.20 FRONT FORK, DISASSEMBLE AND ASSEMBLE: STANDARD, Assemble, Initial Assembly.
- Delete FXLRS from **Table 3-12. Oil Level, Front Fork**, found under 3.20 FRONT FORK, DISASSEMBLE AND ASSEMBLE: STANDARD, Assemble, Fork Fill.
- Replace **Table 3-13. Oil Level, Front Fork**, with Table 1 below, found under 3.20 FRONT FORK, DISASSEMBLE AND ASSEMBLE: INVERTED, LEFT SIDE, Assemble, Fork Fill. Refer to Table 1.

**Table 1. Oil Level, Front Fork**

MODEL	FLUID FILL DIMENSION
FLSB	5.20 in (132 mm)
FXFBS, FXLRS	5.39 in (137 mm)