Purpose
To add a step to the cylinder head installation procedure when servicing cylinder heads on 2008, 2009 and 2010 Buell 1125 model motorcycles.

Motorcycles Affected
All 2008, 2009 and 2010 Buell 1125 model motorcycles.

Service Manual Addition
When following the procedure in Chapter 3. Engine, Cylinder Heads section under the Cylinder Head: Installation topic add the following step prior to installing and tightening the cylinder headbolts:

● See Figure 1. Apply engine oil to the contact surface under the head and to the threads of the four large headbolts.

Required Dealer Action