



INSTRUCTIONS

-J00146

2005-03-24

FRONT FORK STEM BOLT COVER KIT

GENERAL

Kit Number

45731-96

Models

This kit is designed for installation on 1988-1990 XL1200, 1996 and later XL1200C, 1988 and later XL883, 1991-2005 FXD, 1987 FXRS-SP, FXLR and 1988-1990 FXR, and 1991-1994 FXR, FXRT model motorcycles.

Additional Parts Required

⚠ WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

NOTE

This instruction sheet references Service Manual information. A Service Manual for your model motorcycle is required for this installation and is available from a Harley-Davidson Dealer.

Kit Contents

See Figure 1 and Table 1.

INSTALLATION

1. See Figure 1. Remove original front fork stem bolt (A). Leave washer (B) in place in stem bolt recess of upper fork bracket (C).
2. From the kit, install revised front fork stem bolt (1).
3. Refer to appropriate Service Manual and perform the required "Fork Stem and Bracket Assembly Adjustment" procedure.

⚠ WARNING

Properly adjust fork stem bearings. Improper adjustments can adversely affect stability and handling, which could result in death or serious injury. (00301c)

4. Install cover (2) to fork stem bolt. To avoid damage to finish, tighten cover by hand. Tighten cover until the rubber washer (inside the cover) is being compressed and the logo on the cover is in the desired position.

SERVICE PARTS

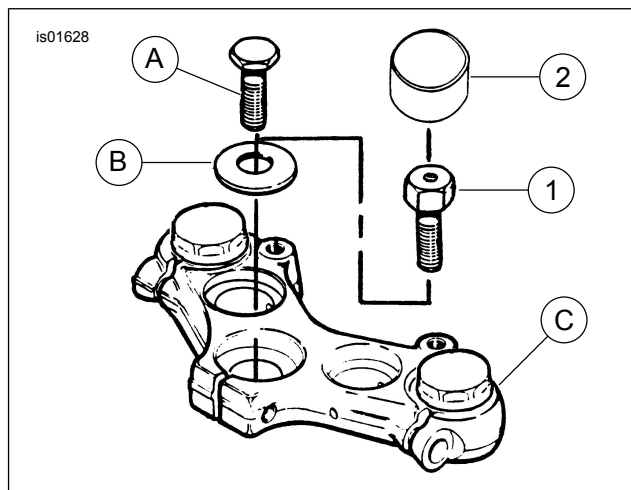


Figure 1. Service Parts: Front Fork Stem Bolt Cover Kit

Table 1. Service Parts

| Item | Description (Quantity) | Part Number |
|-----------------|------------------------------|-------------|
| 1 | Fork stem bolt | 4453 |
| 2 | Fork stem bolt cover, chrome | 45702-96 |
| Reference only. | | |
| A | Original fork stem bolt | |
| B | Washer | |
| C | Upper fork bracket | |