



# INSTRUCTIONS

-J00210

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## DIAMOND BACK TAIL SECTION KITS

### GENERAL

#### Kit Number

52053-96, 52054-96, 52620-95, 52621-95, 52623-95

#### Models

These kits fit 1982-2003 XL, 1993 and later FXDWG, 1982-1994 FXR, 1999-2000 FXR, and 1984 and later Softail® models (except FXSTD, FLSTS, FLSTSC or FLSTN).

#### NOTE

These kits are designed for installation in conjunction with an appropriate Diamond Back™ seat.

#### NOTE

When a Diamond Back™ seat and one of these tail sections is installed, the passenger foot pegs or foot boards and the passenger grab strap must be removed.

### Additional Parts Required

#### ⚠ WARNING

Rider and passenger safety depend upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333b)

#### NOTE

A Service Manual for your model motorcycle is available from your Harley-Davidson Dealer.

### Kit Contents

Table 1. Kit Contents

Description (Quantity)	Part Number
Screw, 1/4-28 x 3/4 inch (1)	919
1 Screw, 1/4-20 x 3/4 inch (1)	4349
Tail section (1)	Not Sold Separately

#### NOTE

The only Service Parts for these kits are the two screws listed above.

### INSTALLATION

1. Refer to applicable Service Manual and remove original seat, foot pegs or foot boards, and grab strap.

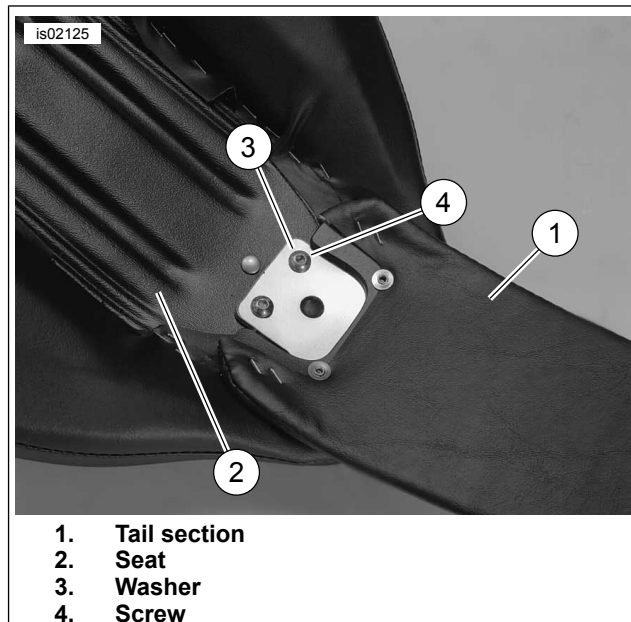


Figure 1. Mounting Diamond Back Tail Section on Seat

2. See Figure 1. Attach tail section (1) to bottom rear of seat (2) using washers (3) and screws (4) supplied in seat kit.

#### NOTE

Compare the threads of the stock screw that retained rear of seat with the threads of the two screws supplied in the tail section kit. Select the screw (from kit) that has identical threads and use it in Step 4.

Attempting to install a coarse threaded screw in a fine threaded hole will damage threads in hole and on screw.

3. Position seat with tail section on frame. Slide seat forward so flat bracket on front of seat engages bracket on frame.
4. Position hole in tail section on rear fender mounting hole and install screw selected in "CAUTION" above. Tighten screw to 13.5 N·m (10 ft-lbs).

#### ⚠ WARNING

After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070b)