

# Table of Contents

- 1966 Sportster** ..... 3
- Vehicle Identification** ..... 3
  - Frame Numbers** ..... 3
  - Engine Serial Numbers** ..... 3
- Related Manuals and Documentation** ..... 4
  - The Ironhead Multi-Year Parts Catalog Curse** ..... 6
  - Search the Sportsterpedia** ..... 7
  - Illustrations** ..... 7
- Specifications** ..... 8
  - Model Designations ..... 8
  - Dimensions ..... 8
  - Engine ..... 9
  - Capacities ..... 10
  - Clutch ..... 10
  - Drivetrain ..... 10
  - Tires ..... 11
- Models** ..... 11
  - XLH 883 ..... 11
  - XLCH 883 ..... 11



# 1966 Sportster

## Model Production Numbers

- XLH 900
- XLCH 3,900
- XLRTT 25

## Colors <sup>1)</sup>

- Black with White Tank Panels.
- Indigo Metallic with White tank panels.
- Options:
  - Hi-Fi Blue with White tank panels.
  - Sparkling Burgundy with White tank panels.

# Vehicle Identification

## Frame Numbers

There was no frame identification for purpose of ownership on 1957-1969 model Sportsters. However, there were stampings on the different parts of the frame combined with certain features that can be used to date the frame.

[Click Here](#) to view Ironhead Frame Identification in the Sportsterpedia.

## Engine Serial Numbers

The only numbers for the purpose of identification were on the engine case.

- The engine serial number is stamped on the left side of the engine case between the two cylinders. The first 5 or 6 digits represent the year and model <sup>2)</sup>  
From 1962-1969, models with 4 digit production (serial) numbers have an even-numbered first digit for even years and odd numbered first digit for odd years.

[Click Here](#) for more specific information on serial numbers and VINs in the Sportsterpedia (including the 1962-1969 Even/Odd Rule).

<b>Engine Serial Number for 1966 Sportsters</b>
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<b>Model Year</b> (first 2 digits)	<b>Model</b> (next few digits) (up to 4)	<b>Sequential Serial#</b> (remaining digits)
66	XLH XLCH	(example) 12345
<b>Example:</b> (66XLCH 12345) indicates a 1966 XLCH model and is stamped on the Left Engine Case Between the Cylinders <sup>3)</sup>		
Example Serial Number on Engine Reads: 66XLCH12345		
66	XLCH	12345

## Related Manuals and Documentation

Below are some suggestions for manuals for your ride.

You should have, at minimum, a Factory Service Manual (FSM) and a Factory Parts Catalog for your year model.

### Factory Service Manuals (FSM);

The FSM will have the most accurate information, procedures and specs.

Clymer and Haynes make service manuals also for Sportsters but some of the information is in error to the factory FSMs.

And some of the information in the aftermarket manuals is vague in information or procedures but they may have more pictures.

So it is generally said you can get use from both an aftermarket manual and the factory service manuals but get the factory manual first.

[Click Here](#) to view the Factory Service Manual page in the Sportsterpedia.

### Parts Catalogs;

The Parts Catalog has part numbers of course but it also has exploded parts views.

However, IT IS NOT INTENDED TO BE AN ASSEMBLY MANUAL.

And some of the exploded views are confusing or not related to each other on the same pages.

But, all in all, the exploded views do help finding what goes where.

Most of the fasteners listed in the relevant parts catalog individual pages have thread sizes and lengths also in case you need those.

### **Note: ALL 1957-1978 PARTS CATALOGS LIST PARTS FOR PREVIOUS YEARS.**

Below is a simple list of original and "latest edition parts catalogs. The in-between year books may show different part numbers for the same year model bike.

[Click Here](#) to see the Factory Parts Catalog page in the Sportsterpedia for parts catalog uses and a full list of parts catalog numbers from 1957 to present.

(complete list of other parts catalogs and supplement catalogs that pertain to each year model on the bottom of that page)

Some often acquire several year model parts catalogs and that page will help you decide which ones are right for you.

### Suggested Manuals:

- **Factory Service Manual (FSM):**

- **Original:** 1959-1966 Sportster Service Manual (99484-66) in a loose leaf binder
- **Latest Edition:** 1959-1969 Sportster Service Manual (99484-69) in book bound form
- **Factory Parts Catalogs:**
  - **Original:** 1966 Sportster/KH Model Parts Catalog Supplement (99451-66)
    - Issued October, 1965.
    - Updates the 1955-1965 full parts catalog for Sportster / KH Models (99451-65).
    - Lists closest to original parts available for 1966 models and updates changes (only) to the previous full catalog.
    - [Click Here](#) to download a PDF from Harley K Model site (8.28mb)<sup>4)</sup>
      - **Use With:** 1955-1965 Sportster/KH Model Parts Catalog (99451-65)  
Issued July, 1964. Full parts catalog and lists parts available in 1965 for 1955-1965 models.
      - [Click Here](#) to download a PDF from Harley K Model site (40.9mb)<sup>5)</sup>
  - **Latest Edition:** 1954-1978 Sportster XLH/XLCH-1000 Parts Catalog (99451-78B)
    - Issued in 1989.
    - Full catalog and lists parts available in 1989 for 1954-1978 models.
    - Includes some parts that were not available in the -78A catalog.
- **Factory Owners Manual:**
  - 1966 Sportster Owners Manual (99466-66)

### Pics of Manual Covers.

Below are pics of used manual covers (original and latest editions) related to 1966 model Sportsters. See the full list of pertinent catalogs in the link above.

Click on any pic below to enlarge:

1966 Owners Manual (99466-66)



1959-1966 FSM (99484-66)<sup>6)</sup>  
loose leaf outside and inside covers (original)

1959-1969 FSM (99484-69)  
(latest)

		
1955-1965 Parts Catalog (99451-65)	1966 Parts Catalog Supplement (99451-66)	1954-1978 Parts Catalog (99451-78B)
		

## The Ironhead Multi-Year Parts Catalog Curse

Below is a summary of an article on the Sportsterpedia Parts Catalogs page regarding parts book errors. You can also read the full article from this link: [The Ironhead Multi-Year Parts Catalog Curse](#).

Due to all of the errors and non corrected editions, it's always a good idea to acquire several year parts catalogs surrounding your year model.

Which year catalogs you'll need will depend on many factors but the main Parts Catalog page in the Sportsterpedia will help you decide which ones you need.

[Click Here](#) to see the Parts Catalog page. A full chart of all the parts catalogs made for Ironheads is at the bottom of the page.

- Not all multi-year catalogs will list factory installed parts on your bike.
- You may need several year catalogs to determine factory installed parts for your year model.
- Some parts first appeared or only appeared in Parts Supplements, Service Bulletins or other literature
- Later catalogs may show parts for older models that were never factory installed on them.







- XLCH, 57 in / 144.78 cm
- Overall Length:
  - XLH, 87 in / 220.98 cm
  - XLCH, 83.25 in / 211.45 cm
- Overall Width:
  - XLH, 34 in / 86.36 cm
  - XLCH, 29.5 in / 74.93 cm
- Overall Height:
  - XLH, 40-1/2 in / 103 cm
  - XLCH, 42 in / 106.7 cm
- Road Clearance:
  - XLH, 2-1/2 in to 4-5/8 in / 6.35 cm to 11.74 cm
  - XLCH, 4-1/8 in to 6-1/2 in / 10.47 cm to 16.51 cm <sup>12)</sup>

## Engine

- Engine type: 4 cycle Overhead Valves, 45 degree V2 <sup>13)</sup>
- Hemi-spherical style heads
- Displacement: 53.9 ci / 883 cc (900 cc advertised)
- Compression Ratio: 9:1
- Bore: 3 in / 76.2 mm
- Stroke: 3.8125 in / 96.8 mm
- Horsepower: 55 @ 6,300rpm <sup>14)</sup>
- Taxable Horsepower: 7.2
- Torque: 52 ft-lb @ 3800 RPM
- Weight:
  - XLCH - 188lbs.
  - XLH - 204 lbs.
- Engine serial number stamped on left side case between the two cylinders.  
[Click Here](#) for more information on serial numbers and VINs in the Sportsterpedia.
- 4 Cams
- [Gear driven type oil pump](#).  
Oil pump pressure (gauge mounted in place of oil pressure switch):
  - Idle, with spark retarded (Min: 3-7 psi)
  - Normal riding conditions: 10-14 psi (6 psi at 20 mph)
- [XLH Ignition](#): Battery Ignition System (circuit breaker/points/timer/distributor)
  - Point Gap: .020"
- [XLCH Ignition](#): Magneto Ignition System
  - Point Gap: .015"
- Dwell: 90° at 1000 RPM
- Ignition Timing
  - Advanced - XLH, XLCH: 45° (11/16") BTDC
  - Retarded - XLH: 15° (5/64") BTDC
- Spark Plugs
  - #4 for everyday use.
  - #5 for hard service.
    - Gap

- XLH: .025"-.030"
- XLCH: .020"
- **Fuel System:** Tillotson HD carburetor.
- Starter (all): Kick start only

## Capacities

- Fuel Capacity: <sup>15)</sup>
  - XL, XLH 3.75 gal / 14.19 l <sup>16)</sup>
  - XLCH 2.25 gal / 8.51 l
- Oil Capacity: 3 qts. / 2.83 l
- Transmission Capacity: 1.5 pints / .71 l

## Clutch

- Multi-Disc dry clutch-pack with alternate steel and fiber friction plates. <sup>17)</sup>

## Drivetrain

- Constant Mesh - right side foot shift <sup>18)</sup>
- Speeds - 4 Forward
- Number of Sprocket Teeth
  - XLH:
    - Engine: 34
    - Clutch: 59
    - Transmission: 21
    - Rear Wheel: 51
  - XLCH:
    - Engine: 34
    - Clutch: 59
    - Transmission: 20
    - Rear Wheel: 51
- Standard Gear Ratios (XLH)
  - 1st: 10.63 to 1
  - 2nd: 7.69 to 1
  - 3rd: 5.82 to 1
  - 4th: 4.21 to 1
- Standard Gear Ratios (XLCH)
  - 1st: 11.16:1
  - 2nd: 8.08:1
  - 3rd: 6.11:1
  - 4th: 4.42:1

## Tires

Tire pressure (based on a rider weighing app. 150 lbs or more).

For each 50 lbs of overload, increase rear tire pressure by 2 lbs, front by 1 lb<sup>19)</sup> but not exceeding manuf max tire pressure.

- XLH:
  - Front: 3.50 x 18 (tire pressure: 14 psi / .96 bar)
  - Rear: 3.50 x 18 (tire pressure: 18 psi / 1.24 bar)
- XLCH:
  - Front: 3.25 / 3.50 x 19 (tire Pressure: 14 psi / .96 bar)
  - Rear: 4.0 x 18 (tire pressure: 18 psi / 1.24 bar)

## Models

### XLH 883

What is the Current KBB Value? <sup>20)</sup>

### XLCH 883

What is the Current KBB Value? <sup>21)</sup>

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Back to [Sportster History Index](#)

1)

<https://www.harleykmodel.com/technical/colors/index.html>

2)

HD Parts Catalog XLH/XLCH-1000 #(99451-78)

3)

1953-1963 HD Parts Catalog backside of front cover

4)

<https://harleykmodel.com/literature/spare-parts-catalogs/documents/99451-66/99451-66.pdf>

5)

<https://harleykmodel.com/literature/spare-parts-catalogs/documents/99451-65/99451-65.pdf>

6)

pics from a collection by The French Owl of the XLFORUM

7)

illustrations from various academic journals

8) <sup>10)</sup>

Dr Dick of the XLFORUM

<https://www.xlforum.net/forum/sportster-motorcycle-forum/sportster-motorcycle-era-specific-and-model-specific/ironhead-sportster-motorcycle-talk-1957-1985/148782-animal-mother-reigns/page4?postcount=58#post3178758>

9)

illustration from a collection by The French Owl of the XLFORUM

11) 13) 14)

Harley-Davidson 1957 - 1969 Service Manual

12)

HD 1960, 1962 Sportster Service Manuals

15)

Harley-Davidson 1957 - 1969 Sportster Service Manual

16)

HD 1962 Sportster Service Manual

17)

1957-1969 HD FSM pg 4A-3

18)

1957-1969 HD FSM pg 1A-3

19)

1959-1964 HD FSM pg 1A-3

20)

<http://www.kbb.com/motorcycles/harley-davidson/xlh-sportster/1966-harley-davidson-xlh-sportster/trade-in/>

21)

<http://www.kbb.com/motorcycles/harley-davidson/xlch-sportster/1966-harley-davidson-xlch-sportster/trade-in/>

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