

December 5, 1980

SEAT REPAIR

**FX Models Front Seat Tabs
1971 and Later**

The two front tabs on 1971 and later FX models seats are now replaceable using SEAT REPAIR KIT, Part No. 52140-71, and a rivet tool. Installation instructions and pop rivets are provided in the kit.

NOTE

Since tab breakage is usually the result of improper seat removal, the Service Department will not warranty seats or seat tab replacement for this problem.

Seat Buttons

Replacement seat buttons are now available. Since seat padding thickness varies, there are three styles of prongs for different seat locations. Part numbers and prong styles are shown in Figure 1 and button locations are shown in Figure 3. Buttons are sold in package quantities of 5 for each part number.

General replacement procedure is given here since buttons are sold without instruction sheets.

1. Carefully remove old button. Try to straighten the prongs during removal to prevent tearing the cover or stitching.
2. See Figure 3. Select the proper button prong style for the seat or backrest you are working on.

NOTE

All backrests use buttons with A style prongs. Select the proper color and part number from the chart below.

3. Install button.

a. **Styles A & B (bent prongs).**

Insert the prongs into a single hole at the desired location. Hold the button head with your fingers at the outer circumference to prevent

denting the head. Push button in perpendicular to the seat cover. When the prongs strike the seat base they will spread. Continue to push until you feel an abrupt increase in resistance. Stop. The button should now be properly seated in place.

b. **Style C (straight prongs).**

Hand bend the prongs approximately 30° each at a point 1 3/4" from the head as shown in Figure 2. To properly install this style there should be two holes in the seat cover approximately 1/4" apart. Insert one prong in each hole and push the button in perpendicular to the cover. Depress the cushion about 1" where the padding is thin or 2" where the padding is thicker. This should be enough to properly seat the button.

NOTE

Always take care not to dent or bend the button head during installation as this may cause the head to come off.

NOTE

The Service Department will not warranty seats that can be repaired with replacement buttons. For vehicles or seats within normal warranty limits, .1 hour warranty time will be allowed per seat. Dealers should use job code number 2507.

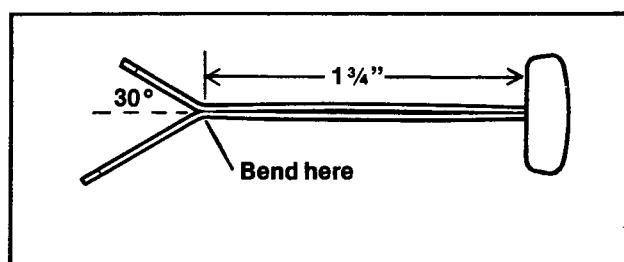
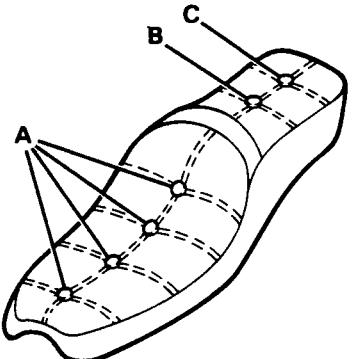


Figure 2. Bending C Style Prongs

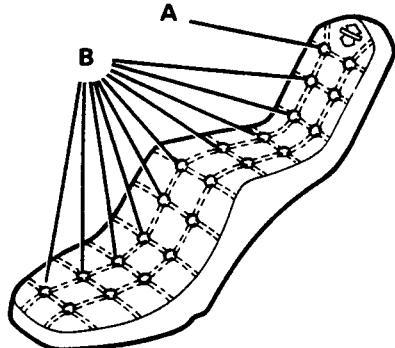
COLOR	SHORT BENT (A)	LONG BENT (B)	LONG STRAIGHT (C)
Black	52062-80	52024-80	52008-80
Brown	52072-80	52040-80	52013-80
Dark Brown	52005-80	52047-80	52023-80
Prong Style			

Figure 1. Seat Button Part Numbers and Prong Styles

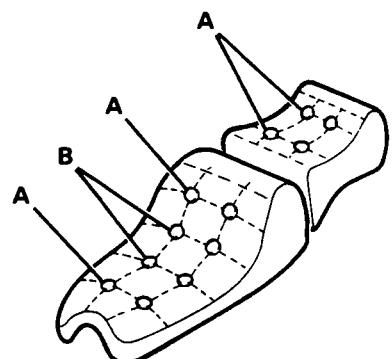
ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
INITIAL HERE									



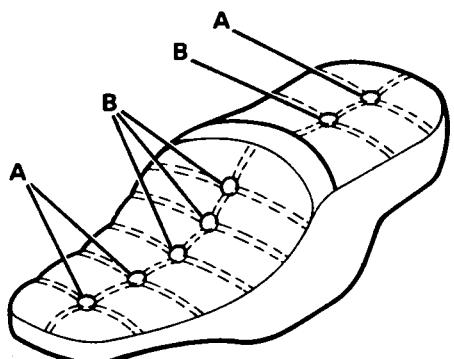
XL CLOTH



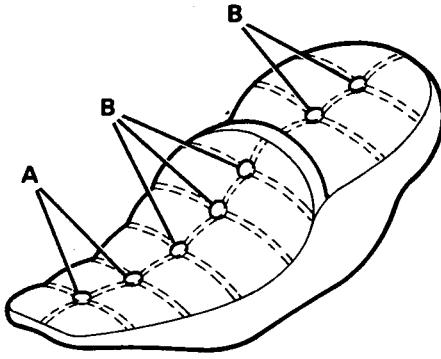
XL KING/QUEEN



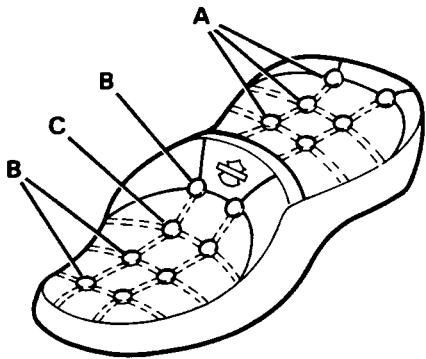
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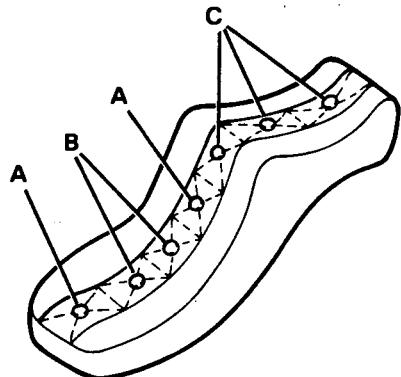
FLH



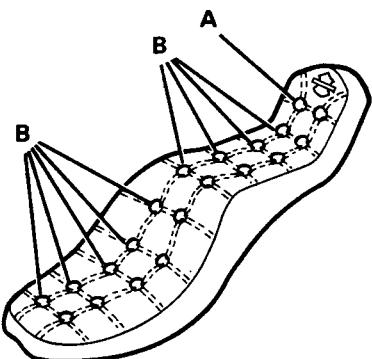
FLT



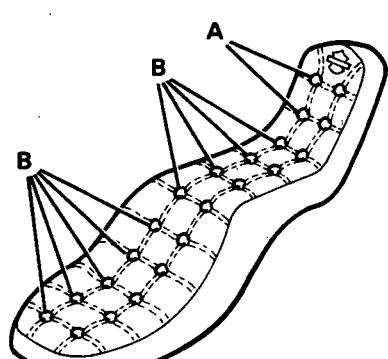
DOUBLE BUCKET



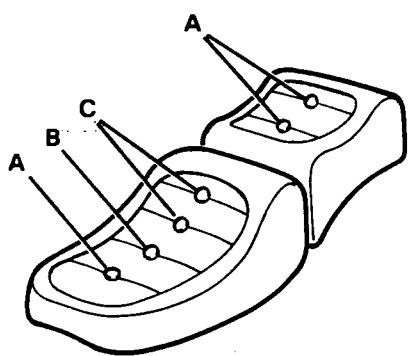
CAMEL BACK



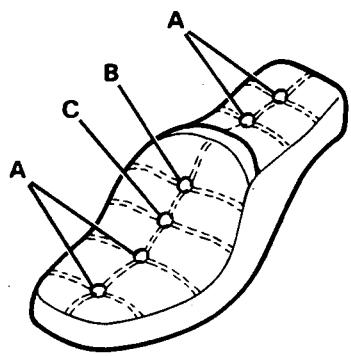
FX KING/QUEEN (LOW)



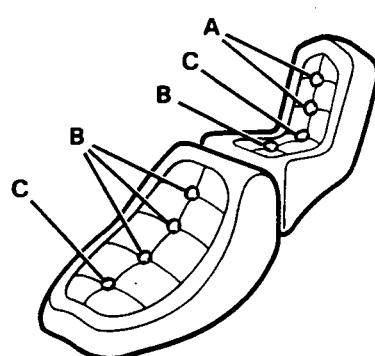
FX KING/QUEEN (HIGH)



FXB



FX



FXWG

Figure 3. Seat Button Locations