

SERVICE BULLETIN



M-841

OCTOBER 16, 1981

XL GEARCASE COVERS AND GASKETS

Late 1981 and early 1982 engines may have one of two different types of gear case cover and crankcase set combinations.

The following illustrations identify differences between late and early style components. Refer to the chart to determine which components can be intermixed.

CAUTION

Improperly intermixing components can cause loss of top-end oil pressure and subsequent damage. After replacing any of these components, check top-end oil circulation to ensure proper operation.

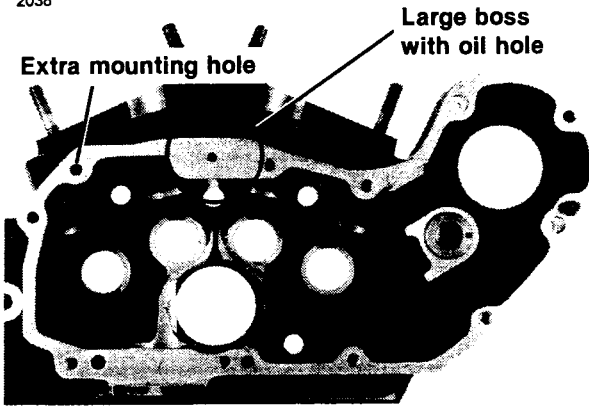
	Early Style Crankcase	Late Style Crankcase
Early Style Cover	Yes—use with early style gasket	Yes—use with early style gasket
Late Style Cover	Cannot be used	Yes—use with late style gasket

See other side for illustrations

ROUTING:	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	CHIEF MECHANIC	MECHANIC NO. 1	MECHANIC NO. 2	MECHANIC NO. 3	MECHANIC NO. 4	RETURN THIS TO:
INITIAL HERE									

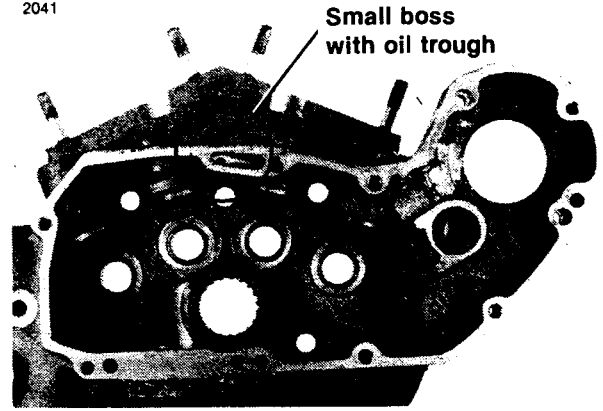
NEW STYLE COMPONENTS

2038

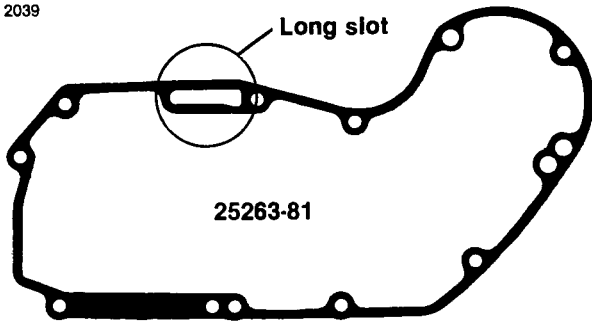


OLD STYLE COMPONENTS

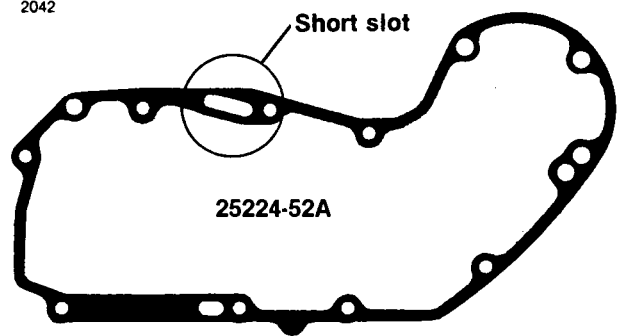
2041



2039



2042



2040

25208-81 (XLH)
25209-81 (XLS)



2043

25227-81 (XLH)
25229-81 (XLS)

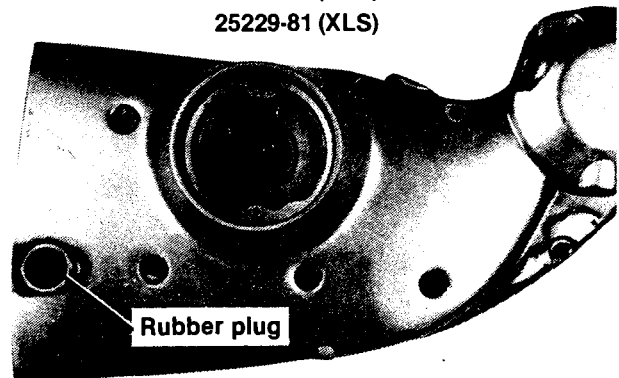


Figure 1. Gearcase Components