SERVICE BULLETIN



M1523 2021-04-08

M1523: PAN AMERICA CHAIN LUBRICATION

Purpose for Service Bulletin

This bulletin informs dealers that the current Harley-Davidson chain lube (Part No.93600005) is not compatible with the Pan America™ drive chain.

Motorcycles Affected

Pan America

Markets Affected

All markets are affected.

Part Numbers

The current Harley-Davidson High Performance Chain Lube Plus is not compatible with the newer technology chains and O-ring seals, and has been discontinued.

Table 1. Part Numbers

Part No.	Item Description				
93600005	High Performance Chain Lube Plus				

Required Dealer Action

To lubricate the Pan America drive chain, use a commercially available chain lube that is compatible with O-ring chains. Using the wrong chain lubricant can damage the O-ring seals, which shortens the life of the chain.

Dealer Inventory Instructions

Any dealers that have been identified as having stock of this part, will be issued a credit based on the amount of inventory we show that those dealers have at the time of this bulletin.

Return Parts

Hold product for 60 d from date of credit issued for possible field inspection and/or request to return to factory. After 60 d, properly dispose of the product.

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service

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ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO		
INITIAL HERE											