

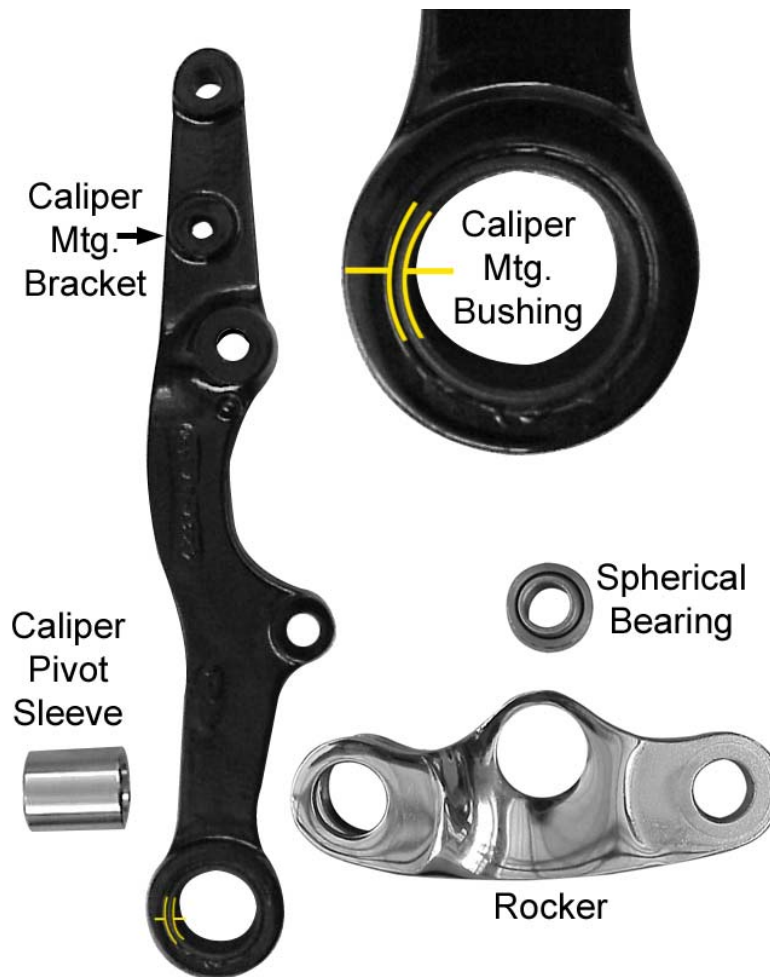
January 31, 2005

Springer Softail Labor Code Update

There has been a new labor code created for Rocker Bearing Adjustment on 2004 & 2005 Springer Models. The reason for this code is to correct binding rockers found during the Pre-Delivery Inspection only. Please be aware that the rockers are adjusted stiffer in production for break-in purposes and this is acceptable. If you find that the rockers are binding (Not Stiff) at PDI you should adjust them using the procedure in the Service Manual and then file a warranty claim with labor code 2403 for 0.6 hrs. This code is only for use at PDI and may be temporary.

If you do have to perform a rocker bearing adjustment it would be a good idea to check the pivot sleeve in the caliper bracket and the spherical bearing in the rockers for binding also.

- ◆ If the caliper pivot sleeve is binding in the caliper mounting bracket you should replace the caliper mounting bushing. When the bushing is pressed out, inspect the bore and make sure there is no powdercoat in the bore before pressing in a new bushing.
- ◆ If the rocker's spherical bearing does not move freely insert the pivot stud into the bearing and work the bearing back and forth a few times to free up the bearing.



The caliper mounting bushing part number for the FL Springer model is 44086-97. This part number was not listed in the 2005 Softail Parts Manual so I would recommend adding it to your manuals. The FX Springer model caliper mount bushing is part # 44030-88A.